

## SABIC Innovative Plastics Lexan® FXM121R PC

Category : Polymer , Thermoplastic , Polycarbonate (PC)

### Material Notes:

PC in special effects colors. Metallic and pearlescent additives. Color package may affect performance.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-FXM121R-PC.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-FXM121R-PC.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	18.2 g/10 min @Load 1.20 kg, Temperature 300 °C	18.2 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	57.0 MPa	8270 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	61.0 MPa	8850 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	90 %	90 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	6.2 %	6.2 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.34 GPa	339 ksi	50 mm/min; ASTM D638
Flexural Yield Strength	93.0 MPa	13500 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.37 GPa	344 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	1.06 J/cm	1.99 ft-lb/in	ASTM D256
Dart Drop, Total Energy	48.0 J @Temperature 23.0 °C	35.4 ft-lb @Temperature 73.4 °F	ASTM D3763

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	135 °C @Thickness 3.20 mm	275 °F @Thickness 0.126 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	123 °C @Thickness 3.20 mm	253 °F @Thickness 0.126 in	unannealed; ASTM D648

Thermal Properties	Metric	English	Comments
UL RTI, Mechanical with Impact	80.0 °C	176 °F	UL 746B
UL RTI, Mechanical without Impact	80.0 °C	176 °F	UL 746B
Flammability, UL94	HB @Thickness 0.710 mm	HB @Thickness 0.0280 in	UL 94

Electrical Properties	Metric	English	Comments
Comparative Tracking Index	250 - 400 V	250 - 400 V	UL 746A
Hot Wire Ignition, HWI	30 - 60 sec	30 - 60 sec	UL 746A
High Amp Arc Ignition, HAI	60 - 120 arcs	60 - 120 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	25.4 - 80.0 mm/min	1.00 - 3.15 in/min	UL 746A

Descriptive Properties	Value	Comments
UV-light, water exposure/immersion	F2	UL 746C

## Contact Songhan Plastic Technology Co.,Ltd.

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