

## SABIC Innovative Plastics Lexan® FXD9810 PC Copolymer (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

### Material Notes:

Non-chlorinated, non-brominated Flame retardant PC-siloxane copolymer blend. Excellent processability, super high flow, good impact, UL rated V-0. Limited translucent colors. This data was supplied by SABIC-IP for the Europe-Africa-Middle East region.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-FXD9810-PC-Copolymer-Europe-Africa-Middle-East.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-FXD9810-PC-Copolymer-Europe-Africa-Middle-East.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D 792
Density	1.19 g/cc	0.0430 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption at Equilibrium	0.080 %	0.080 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.26 % @Temperature 23.0 °C	0.26 % @Temperature 73.4 °F	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	29 g/10 min @Load 1.20 kg, Temperature 300 °C	29 g/10 min @Load 2.65 lb, Temperature 572 °F	[cm <sup>3</sup> /10 min] Melt Volume Rate; ISO 1133
	30 g/10 min @Load 1.20 kg, Temperature 300 °C	30 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D 1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	49.0 MPa	7110 psi	50 mm/min; ISO 527
	50.0 MPa	7250 psi	Type I, 50 mm/min; ASTM D 638
Tensile Strength, Yield	55.0 MPa	7980 psi	Type I, 50 mm/min; ASTM D 638
	56.0 MPa	8120 psi	50 mm/min; ISO 527
Elongation at Break	95 %	95 %	50 mm/min; ISO 527
	100 %	100 %	Type I, 50 mm/min; ASTM D 638

Mechanical Properties	Metric	English	Comments
	5.6 %	5.6 %	50 mm/min; ISO 527
Tensile Modulus	2.15 GPa	312 ksi	1 mm/min; ISO 527
	2.20 GPa	319 ksi	50 mm/min; ASTM D 638
Flexural Yield Strength	91.0 MPa	13200 psi	2 mm/min; ISO 178
	94.0 MPa	13600 psi	1.3 mm/min, 50 mm span; ASTM D 790
Flexural Modulus	2.10 GPa	305 ksi	1.3 mm/min, 50 mm span; ASTM D 790
	2.25 GPa	326 ksi	2 mm/min; ISO 178
Izod Impact, Notched	2.20 J/cm	4.12 ft-lb/in	ASTM D 256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	6.90 J/cm	12.9 ft-lb/in	ASTM D 256
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Izod Impact, Notched (ISO)	19.0 kJ/m <sup>2</sup>	9.04 ft-lb/in <sup>2</sup>	80*10*4; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	40.0 kJ/m <sup>2</sup>	19.0 ft-lb/in <sup>2</sup>	80*10*4; ISO 180/1A
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	4.90 J/cm <sup>2</sup>	23.3 ft-lb/in <sup>2</sup>	V-notch Edgew 80*10*4 sp=62mm; ISO 179/1eA
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Impact Test	63.0 J	46.5 ft-lb	Instrumented Impact Total Energy; ASTM D 3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	69.0 µm/m-°C	38.3 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
	70.5 µm/m-°C	39.2 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	68.0 µm/m-°C	37.8 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
	70.3 µm/m-°C	39.1 µin/in-°F	

Thermal Properties	Metric @ Temperature -40.0 - 40.0 °C	English @ Temperature -40.0 - 104 °F	Comments
Deflection Temperature at 1.8 MPa (264 psi)	118 °C @Thickness 3.20 mm	244 °F @Thickness 0.126 in	unannealed; ASTM D 648
Vicat Softening Point	136 °C	277 °F	Rate B/50; ASTM D 1525
	137 °C	279 °F	Rate B/50; ISO 306
	138 °C	280 °F	Rate B/120; ISO 306
Flammability, UL94	V-1 @Thickness 1.00 mm	V-1 @Thickness 0.0394 in	UL 94
	V-0 @Thickness 1.20 mm	V-0 @Thickness 0.0472 in	UL 94
Glow Wire Test	875 °C @Thickness 1.00 mm	1610 °F @Thickness 0.0394 in	Glow Wire Ignitability Temperature; IEC 60695-2-13
	960 °C @Thickness 1.00 mm	1760 °F @Thickness 0.0394 in	Glow Wire Flammability Index; IEC 60695-2-12

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	Pass	IEC 60695-10-2

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China