

SABIC Innovative Plastics Lexan® FXD1413T PC Copolymer (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Clear PC-siloxane copolymer with excellent processability, in special light diffusion colors. Medium flow. Improved toughness compared to medium flow standard PC in same color. Color package may affect performance. This data was supplied by SABIC-IP for the Europe-Africa-Middle East region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-FXD1413T-PC-Copolymer-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D 792
Density	1.19 g/cc	0.0430 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	0.090 %	0.090 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.13 % @Temperature 23.0 °C	0.13 % @Temperature 73.4 °F	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	on tensile bar; SABIC Method
	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	9.0 g/10 min @Load 5.00 kg, Temperature 220 °C	9.0 g/10 min @Load 11.0 lb, Temperature 428 °F	[cm ³ /10 min] Melt Volume Rate; ISO 1133
	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D 1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	58.0 MPa	8410 psi	50 mm/min; ISO 527
	66.0 MPa	9570 psi	Type I, 50 mm/min; ASTM D 638
Tensile Strength, Yield	57.0 MPa	8270 psi	50 mm/min; ISO 527
	60.0 MPa	8700 psi	Type I, 50 mm/min; ASTM D 638

Elongation at Break Mechanical Properties	116 % Metric	116 % English	50 mm/min; ISO 527 Comments
	130 %	130 %	Type I, 50 mm/min; ASTM D 638
Elongation at Yield	5.6 %	5.6 %	50 mm/min; ISO 527
	6.0 %	6.0 %	Type I, 50 mm/min; ASTM D 638
Tensile Modulus	2.27 GPa	329 ksi	50 mm/min; ASTM D 638
	2.31 GPa	335 ksi	1 mm/min; ISO 527
Flexural Yield Strength	87.0 MPa	12600 psi	1.3 mm/min, 50 mm span; ASTM D 790
	91.0 MPa	13200 psi	2 mm/min; ISO 178
Flexural Modulus	2.19 GPa	318 ksi	2 mm/min; ISO 178
	2.27 GPa	329 ksi	1.3 mm/min, 50 mm span; ASTM D 790
Izod Impact, Notched	7.95 J/cm	14.9 ft-lb/in	ASTM D 256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	8.90 J/cm	16.7 ft-lb/in	ASTM D 256
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Izod Impact, Notched (ISO)	55.0 kJ/m ²	26.2 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	65.0 kJ/m ²	30.9 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	NB	NB	80*10*3; ISO 180/1U
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	6.00 J/cm ²	28.6 ft-lb/in ²	V-notch Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
	7.00 J/cm ²	33.3 ft-lb/in ²	V-notch Edgew 80*10*3 sp=62mm;

Mechanical Properties	@Temperature 23.0 °C Metric	@Temperature 73.4 °F English	ISO 179/1eA Comments
Impact Test	82.0 J @Temperature 23.0 °C	60.5 ft-lb @Temperature 73.4 °F	Instrumented Impact Total Energy; ASTM D 3763

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	71.5 µm/m-°C @Temperature 23.0 - 80.0 °C	39.7 µin/in-°F @Temperature 73.4 - 176 °F	ISO 11359-2
	71.5 µm/m-°C @Temperature -40.0 - 95.0 °C	39.7 µin/in-°F @Temperature -40.0 - 203 °F	ASTM E 831
CTE, linear, Transverse to Flow	79.3 µm/m-°C @Temperature 23.0 - 80.0 °C	44.1 µin/in-°F @Temperature 73.4 - 176 °F	ISO 11359-2
	79.3 µm/m-°C @Temperature -40.0 - 95.0 °C	44.1 µin/in-°F @Temperature -40.0 - 203 °F	ASTM E 831
Deflection Temperature at 1.8 MPa (264 psi)	119 °C	246 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	124 °C @Thickness 3.20 mm	255 °F @Thickness 0.126 in	unannealed; ASTM D 648
Vicat Softening Point	141 °C	286 °F	Rate A/50; ASTM D 1525
	141 °C	286 °F	Rate B/50; ISO 306
	143 °C	289 °F	Rate B/120; ISO 306

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	PASS	IEC 60695-10-2

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China