

## SABIC Innovative Plastics Lexan® FXD121R PC (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

### Material Notes:

Transparent/translucent PC for light diffusion special effects. MFR of 18.2. Color package may affect performance.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-FXD121R-PC-Asia-Pacific.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-FXD121R-PC-Asia-Pacific.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.19 g/cc	1.19 g/cc	ASTM D792
Water Absorption	0.13 %	0.13 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	18.2 g/10 min	18.2 g/10 min	ASTM D1238
	@Load 1.20 kg, Temperature 300 °C	@Load 2.65 lb, Temperature 572 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	64.0 MPa	9280 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	61.0 MPa	8850 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	125 %	125 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	6.2 %	6.2 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.39 GPa	347 ksi	50 mm/min; ASTM D638
Flexural Yield Strength	93.0 MPa	13500 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.37 GPa	344 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	7.47 J/cm	14.0 ft-lb/in	ASTM D256
Dart Drop, Total Energy	72.0 J	53.1 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	76.0 J	56.1 ft-lb	ASTM D3763
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
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Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	123 °C @Thickness 3.20 mm	253 °F @Thickness 0.126 in	unannealed; ASTM D648
UL RTI, Electrical	130 °C	266 °F	UL 746B
UL RTI, Mechanical with Impact	130 °C	266 °F	UL 746B
UL RTI, Mechanical without Impact	130 °C	266 °F	UL 746B
Flammability, UL94	HB @Thickness 0.710 mm	HB @Thickness 0.0280 in	UL 94

Optical Properties	Metric	English	Comments
Transmission, Visible	80 %	80 %	transparent/translucent; thickness not quantified

Electrical Properties	Metric	English	Comments
Comparative Tracking Index	250 - 400 V	250 - 400 V	UL 746A
Hot Wire Ignition, HWI	30 - 60 sec	30 - 60 sec	UL 746A
High Amp Arc Ignition, HAI	60 - 120 arcs	60 - 120 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	25.4 - 80.0 mm/min	1.00 - 3.15 in/min	UL 746A

Descriptive Properties	Value	Comments
UV-light, water exposure/immersion	F2	UL 746C

## Contact Songhan Plastic Technology Co.,Ltd.

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