

SABIC Innovative Plastics Lexan® FXD104R PC

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

FXD104R is a Light Diffusion effect, which is part of the VisualFX family. Color Package may affect properties.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-FXD104R-PC.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.20 g/cc	0.0434 lb/in ³	ISO 1183
Moisture Absorption	0.150 %	0.150 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.35 %	0.35 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	7.0 g/10 min @Load 3.80 kg, Temperature 200 °C	7.0 g/10 min @Load 8.38 lb, Temperature 392 °F	ASTM D1238
Melt Index of Compound	6.0 g/10 min @Load 5.00 kg, Temperature 220 °C	6.0 g/10 min @Load 11.0 lb, Temperature 428 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	69.0 MPa	10000 psi	Type I, 50 mm/min; ASTM D638
	70.0 MPa	10200 psi	50 mm/min; ISO 527
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
	63.0 MPa	9140 psi	50 mm/min; ISO 527
Elongation at Break	115 %	115 %	Type I, 50 mm/min; ASTM D638
	120 %	120 %	50 mm/min; ISO 527
Elongation at Yield	6.0 %	6.0 %	50 mm/min; ISO 527
	7.0 %	7.0 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.30 GPa	334 ksi	5 mm/min; ASTM D638
	2.35 GPa	341 ksi	1 mm/min; ISO 527

Mechanical Properties	Metric	English	Comments
	94.0 MPa	13600 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.30 GPa	334 ksi	2 mm/min; ISO 178
	2.37 GPa	344 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	9.02 J/cm	16.9 ft-lb/in	ASTM D256
	1.40 J/cm	2.62 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	70.0 kJ/m ²	33.3 ft-lb/in ²	80*10*3; ISO 180/1A
	12.0 kJ/m ²	5.71 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB	NB	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	7.50 J/cm ²	35.7 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	1.50 J/cm ²	7.14 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	63.0 J	46.5 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	69.7 µm/m-°C	38.7 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	71.1 µm/m-°C	39.5 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	70.0 µm/m-°C	38.9 µin/in-°F	ASTM E 831

Thermal Properties	@Temperature -40.0 - 40.0 °C Metric	@Temperature -40.0 - 104 °F English	Comments
	71.9 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	39.9 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 1.8 MPa (264 psi)	127 °C	261 °F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
	126 °C	259 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	144 °C	291 °F	Rate B/50; ISO 306
	145 °C	293 °F	Rate B/120; ISO 306
	154 °C	309 °F	Rate B/50; ASTM D1525

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China