

SABIC Innovative Plastics Lexan® FL410 PC

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Various weight reductions at 0.250: (6.38 mm) wall. Thin wall capability high flexural mod, strength and creep resistant. V-0/5V - 0.157"
(3.98 mm).

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-FL410-PC.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.13 g/cc	1.13 g/cc	foam molded; ASTM D792
	1.25 g/cc	1.25 g/cc	ASTM D792
Water Absorption	0.14 %	0.14 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Moisture Absorption at Equilibrium	0.31 %	0.31 %	ASTM D570
Linear Mold Shrinkage, Flow	0.0040 - 0.0060 cm/cm	0.0040 - 0.0060 in/in	SABIC Method
	@Thickness 6.40 mm	@Thickness 0.252 in	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	50.0 MPa	7250 psi	ASTM D638
	@Thickness 6.35 mm	@Thickness 0.250 in	
Elongation at Break	4.8 %	4.8 %	ASTM D638
	@Thickness 6.35 mm	@Thickness 0.250 in	
Tensile Modulus	3.17 GPa	460 ksi	ASTM D638
	@Thickness 6.40 mm	@Thickness 0.252 in	
Flexural Yield Strength	93.0 MPa	13500 psi	6.4 mm; ASTM D790
Flexural Modulus	3.82 GPa	554 ksi	6.4 mm; ASTM D790
Izod Impact, Unnotched	8.54 J/cm	16.0 ft-lb/in	ASTM D4812
Dart Drop, Total Energy	46.0 J	33.9 ft-lb	SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	32.4 $\mu\text{m}/\text{m}\cdot\text{°C}$	18.0 $\mu\text{in}/\text{in}\cdot\text{°F}$	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	137 °C @Thickness 6.40 mm	279 °F @Thickness 0.252 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	132 °C @Thickness 6.40 mm	270 °F @Thickness 0.252 in	unannealed; ASTM D648
UL RTI, Electrical	80.0 °C	176 °F	UL 746B
UL RTI, Mechanical with Impact	80.0 °C	176 °F	UL 746B
UL RTI, Mechanical without Impact	80.0 °C	176 °F	UL 746B
Flammability, UL94	V-0 @Thickness 2.99 mm	V-0 @Thickness 0.118 in	UL 94
	5VA @Thickness 3.81 mm	5VA @Thickness 0.150 in	UL 94

Electrical Properties	Metric	English	Comments
Volume Resistivity	2.40e+17 ohm-cm	2.40e+17 ohm-cm	ASTM D257
Surface Resistance	>= 1.10e+17 ohm	>= 1.10e+17 ohm	ASTM D257
Dielectric Constant	2.32 @Frequency 1.00e+6 Hz	2.32 @Frequency 1.00e+6 Hz	ASTM D150
	2.4 @Frequency 100 Hz	2.4 @Frequency 100 Hz	ASTM D150
Dissipation Factor	0.0028 @Frequency 100 Hz	0.0028 @Frequency 100 Hz	ASTM D150
	0.0081 @Frequency 1.00e+6 Hz	0.0081 @Frequency 1.00e+6 Hz	ASTM D150
Arc Resistance	0.00 - 60 sec	0.00 - 60 sec	Tungsten; ASTM D495
Comparative Tracking Index	100 - 175 V	100 - 175 V	UL 746A
High Voltage Arc-Tracking Rate, HVTR	>= 150 mm/min	>= 5.91 in/min	UL 746A

Descriptive Properties	Value	Comments
FOAM - ELECTRICAL 6.4 mm Wt Reduction	20%	

Descriptive Properties	Value	Comments
FOAM - Flame Class Minimum Density	1g/cm ³	
FOAM - IMPACT 6.4 mm Wt Reduction	10%	
FOAM - MECHANICAL 6.4 mm Wt Reduction	10%	
FOAM - PHYSICAL 6.4mm Wt Reduction	10%	
FOAM - THERMAL 6.4mm Wt Reduction	10%	

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China