

SABIC Innovative Plastics Lexan® EXL1444 PC Copolymer (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Lexan® EXL1444 polycarbonate (PC) siloxane copolymer resin is a medium flow opaque injection molding (IM) grade suitable for FDA compliant applications. This resin offers extreme low temperature (-40°C) ductility, exhibits excellent processability and release with opportunities for shorter IM cycle times compared to standard PC. Lexan EXL1444 resin is a product available in wide range of opaque colors and may be an excellent candidate for a wide variety of food contact applications. This data was supplied by SABIC-IP for the Europe-Africa-Middle East region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-EXL1444-PC-Copolymer-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.18 g/cc	1.18 g/cc	ASTM D 792
Density	1.19 g/cc	0.0430 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	0.15 %	0.15 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.35 % @Temperature 23.0 °C	0.35 % @Temperature 73.4 °F	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	on tensile bar; SABIC Method
	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	9.0 g/10 min @Load 1.20 kg, Temperature 300 °C	9.0 g/10 min @Load 2.65 lb, Temperature 572 °F	[cm ³ /10 min] Melt Volume Rate; ISO 1133
	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D 1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell L	89	89	ASTM D 785
Hardness, Rockwell R	121	121	ASTM D 785
Tensile Strength at Break	50.0 MPa	7250 psi	Type I, 50 mm/min; ASTM D 638

Mechanical Properties	Metric ^{SI}	English ^{US}	Comments : ISO 527
Tensile Strength, Yield	55.0 MPa	7980 psi	Type I, 50 mm/min; ASTM D 638
	57.0 MPa	8270 psi	50 mm/min; ISO 527
Elongation at Break	98 %	98 %	Type I, 50 mm/min; ASTM D 638
	120 %	120 %	50 mm/min; ISO 527
Elongation at Yield	6.0 %	6.0 %	Type I, 50 mm/min; ASTM D 638
	6.0 %	6.0 %	50 mm/min; ISO 527
Tensile Modulus	2.02 GPa	293 ksi	50 mm/min; ASTM D 638
	2.15 GPa	312 ksi	1 mm/min; ISO 527
Flexural Yield Strength	85.0 MPa	12300 psi	2 mm/min; ISO 178
	92.0 MPa	13300 psi	1.3 mm/min, 50 mm span; ASTM D 790
Flexural Modulus	2.23 GPa	323 ksi	1.3 mm/min, 50 mm span; ASTM D 790
	2.25 GPa	326 ksi	2 mm/min; ISO 178
Izod Impact, Notched	7.75 J/cm	14.5 ft-lb/in	ASTM D 256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched	8.65 J/cm	16.2 ft-lb/in	ASTM D 256
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Izod Impact, Notched (ISO)	60.0 kJ/m ²	28.6 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	70.0 kJ/m ²	33.3 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Mechanical Properties	Metric	English	Comments
Charpy Impact, Notched	@Temperature -30.0 °C	@Temperature -22.0 °F	V-notch Edgew 80*10*3 sp=62mm; ISO 179/1eA
	7.00 J/cm ²	33.3 ft-lb/in ²	V-notch Edgew 80*10*3 sp=62mm; ISO 179/1eA
Impact Test	70.0 J	51.6 ft-lb	Instrumented Impact Total Energy; ASTM D 3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	69.7 µm/m-°C	38.7 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	72.0 µm/m-°C	40.0 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
CTE, linear, Transverse to Flow	72.0 µm/m-°C	40.0 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
	74.7 µm/m-°C	41.5 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 0.46 MPa (66 psi)	140 °C	284 °F	Edgew 120*10*4 sp=100mm; ISO 75/Be
	140 °C	284 °F	
	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D 648
Deflection Temperature at 1.8 MPa (264 psi)	128 °C	262 °F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
	124 °C	255 °F	
	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D 648
Vicat Softening Point	145 °C	293 °F	Rate B/50; ASTM D 1525
	145 °C	293 °F	Rate B/50; ISO 306
	146 °C	295 °F	Rate B/120; ISO 306
UL RTI, Electrical	50.0 °C	122 °F	UL 746B
UL RTI, Mechanical with Impact	50.0 °C	122 °F	UL 746B
UL RTI, Mechanical without Impact	50.0 °C	122 °F	UL 746B

Thermal Properties	Metric	English	Comments
Glow Wire Test	850 °C	1560 °F	Glow Wire Ignitability Temperature; IEC 60695-2-13
	@Thickness 1.00 mm	@Thickness 0.0394 in	
	960 °C	1760 °F	Glow Wire Flammability Index; IEC 60695-2-12
	@Thickness 1.00 mm	@Thickness 0.0394 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	ASTM D 257
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ASTM D 257
Dielectric Constant	2.64	2.64	ASTM D 150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	2.68	2.68	ASTM D 150
	@Frequency 100 Hz	@Frequency 100 Hz	
Dielectric Strength	16.3 kV/mm	414 kV/in	in oil; ASTM D 149
	@Thickness 0.800 mm	@Thickness 0.0315 in	
Dissipation Factor	0.0012	0.0012	ASTM D 150
	@Frequency 100 Hz	@Frequency 100 Hz	
	0.0093	0.0093	ASTM D 150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	PASSES	IEC 60695-10-2

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China