

SABIC Innovative Plastics Lexan® EXL1414H PC Copolymer

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Opaque PC-Siloxan copolymer with excellent processability. Medium flow, extreme low temperature ductile. Enhanced hydrolytic stability. Only available in black color.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-EXL1414H-PC-Copolymer.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.18 g/cc	1.18 g/cc	ASTM D792
Density	1.19 g/cc	0.0430 lb/in ³	ISO 1183
Moisture Absorption	0.150 %	0.150 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.35 %	0.35 %	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0080 cm/cm @Thickness 3.20 mm	0.0040 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	10 g/10 min @Load 1.20 kg, Temperature 300 °C	10 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238
Melt Index of Compound	9.0 g/10 min @Load 1.20 kg, Temperature 300 °C	9.0 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	50.0 MPa	7250 psi	Type I, 50 mm/min; ASTM D638
	60.0 MPa	8700 psi	50 mm/min; ISO 527
Tensile Strength, Yield	56.0 MPa	8120 psi	Type I, 50 mm/min; ASTM D638
	57.0 MPa	8270 psi	50 mm/min; ISO 527
Elongation at Break	98 %	98 %	Type I, 50 mm/min; ASTM D638
	120 %	120 %	50 mm/min; ISO 527
Elongation at Yield	6.0 %	6.0 %	50 mm/min; ISO 527
	6.0 %	6.0 %	Type I, 50 mm/min; ASTM D638
Tensile Modulus	2.02 GPa	293 ksi	50 mm/min; ASTM D638

Mechanical Properties	2.15 GPa Metric	312 ksi English	1 mm/min; ISO 527 Comments
Flexural Yield Strength	85.0 MPa	12300 psi	2 mm/min; ISO 178
	92.0 MPa	13300 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.23 GPa	323 ksi	1.3 mm/min, 50 mm span; ASTM D790
	2.25 GPa	326 ksi	2 mm/min; ISO 178
Izod Impact, Notched	8.65 J/cm	16.2 ft-lb/in	ASTM D256
	7.74 J/cm @Temperature -30.0 °C	14.5 ft-lb/in @Temperature -22.0 °F	ASTM D256
Izod Impact, Notched (ISO)	70.0 kJ/m ²	33.3 ft-lb/in ²	80*10*3; ISO 180/1A
	60.0 kJ/m ² @Temperature -30.0 °C	28.6 ft-lb/in ² @Temperature -22.0 °F	80*10*3; ISO 180/1A
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	80*10*3; ISO 180/1U
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	Edgew 80*10*3 sp=62mm; ISO 179/1eU
Charpy Impact, Notched	7.00 J/cm ²	33.3 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	6.50 J/cm ² @Temperature -30.0 °C	30.9 ft-lb/in ² @Temperature -22.0 °F	Edgew 80*10*3 sp=62mm; ISO 179/1eA
Dart Drop, Total Energy	70.0 J	51.6 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	
	77.0 J	56.8 ft-lb	ASTM D3763
	@Temperature -30.0 °C	@Temperature -22.0 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	70.0 µm/m-°C	38.9 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	72.0 µm/m-°C	40.0 µin/in-°F	

Thermal Properties	Metric	English	Comments
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	ISO 11359-2
CTE, linear, Transverse to Flow	70.0 µm/m-°C	38.9 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	72.0 µm/m-°C	40.0 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
Deflection Temperature at 0.46 MPa (66 psi)	140 °C	284 °F	Edgew 120*10*4 sp=100mm; ISO 75/Be
	139 °C	282 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Deflection Temperature at 1.8 MPa (264 psi)	128 °C	262 °F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
	124 °C	255 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	145 °C	293 °F	Rate B/50; ASTM D1525
	145 °C	293 °F	Rate B/50; ISO 306
	146 °C	295 °F	Rate B/120; ISO 306

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	PASSES	IEC 60695-10-2

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