

SABIC Innovative Plastics Lexan® DMX9455A PC Copolymer (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

This product will be phased out per January 2015 -- Lexan® DMX9455A is a standard flow, flame retardant, transparent polycarbonate copolymer resin with improved scratch resistance.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-DMX9455A-PC-Copolymer-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.17 g/cc	0.0423 lb/in ³	ASTM D792
	1.17 g/cc	0.0423 lb/in ³	ISO 1183
Water Absorption	0.080 % @Time 86400 sec	0.080 % @Time 24.0 hour	ASTM D570
Moisture Absorption	0.0400 %	0.0400 %	50% RH, 24 hrs; ASTM D570
	0.130 %	0.130 %	23°C / 50% RH; ISO 62
Moisture Absorption at Equilibrium	0.13 %	0.13 %	50% RH; ASTM D570
	0.28 %	0.28 %	ASTM D570
Water Absorption at Saturation	0.27 %	0.27 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0080 cm/cm @Thickness 3.20 mm	0.0050 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	14.5 g/10 min @Load 1.20 kg, Temperature 300 °C	14.5 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238
Melt Index of Compound	13 g/10 min @Load 1.20 kg, Temperature 300 °C	13 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell L	108	108	ASTM D785
Hardness, Rockwell M	93	93	ASTM D785
Hardness, H358/30	128 MPa	18600 psi	ISO 2039-1
Tensile Strength at Break	60.0 MPa	8700 psi	50 mm/min; ISO 527

Mechanical Properties	Metric SI Unit MPa	English ksi	Comments Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	80.0 MPa	11600 psi	Type I, 50 mm/min; ASTM D638
	80.0 MPa	11600 psi	50 mm/min; ISO 527
Elongation at Break	40 %	40 %	50 mm/min; ISO 527
	70 %	70 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	7.0 %	7.0 %	Type I, 50 mm/min; ASTM D638
	7.0 %	7.0 %	50 mm/min; ISO 527
Tensile Modulus	2.45 GPa	355 ksi	1 mm/min; ISO 527
	2.90 GPa	421 ksi	50 mm/min; ASTM D638
Flexural Yield Strength	108 MPa	15700 psi	2 mm/min; ISO 178
	120 MPa	17400 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.45 GPa	355 ksi	2 mm/min; ISO 178
	2.60 GPa	377 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	0.300 J/cm	0.562 ft-lb/in	ASTM D256
	0.300 J/cm	0.562 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched	NB	NB	ASTM D4812
Izod Impact, Notched (ISO)	5.00 kJ/m ²	2.38 ft-lb/in ²	80*10*3; ISO 180/1A
	4.00 kJ/m ²	1.90 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Unnotched (ISO)	NB	NB	80*10*3; ISO 180/1U
	45.0 kJ/m ²	21.4 ft-lb/in ²	80*10*3; ISO 180/1U
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact Unnotched	NB	NB	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	4.70 J/cm ²	22.4 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eU
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.300 J/cm ²	1.43 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA

Mechanical Properties	Metric	English	Comments
	0.209 J/cm ²	1.13 ft-lb/in ²	ISO 11359-2; 10*3 sp=62mm, ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	30.0 J	22.1 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Taber Abrasion, mg/1000 Cycles	10	10	CS-17, 1 kg; ASTM D1044
	10	10	CS-17, 1 kg; SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	70.0 µm/m-°C	38.9 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	70.0 µm/m-°C	38.9 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
CTE, linear, Transverse to Flow	70.0 µm/m-°C	38.9 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
	70.0 µm/m-°C	38.9 µin/in-°F	ISO 11359-2
	@Temperature 23.0 - 80.0 °C	@Temperature 73.4 - 176 °F	
Specific Heat Capacity	1.40 J/g-°C	0.335 BTU/lb-°F	ASTM C351
Thermal Conductivity	0.200 W/m-K	1.39 BTU-in/hr-ft ² -°F	ASTM C177
	0.200 W/m-K	1.39 BTU-in/hr-ft ² -°F	ISO 8302
Hot Ball Pressure Test	<= 140 °C	<= 284 °F	IEC 60695-10-2
Deflection Temperature at 0.46 MPa (66 psi)	131 °C	268 °F	Flatw 80*10*4 sp=64mm; ISO 75/Bf
	133 °C	271 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Deflection Temperature at 1.8 MPa (264 psi)	118 °C	244 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	119 °C	246 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	138 °C	280 °F	Rate B/50; ISO 306
	139 °C	282 °F	Rate B/50; ASTM D1525

Thermal Properties	Metric	English	Comments, ISO 306
Flammability, UL94	V-2	V-2	UL 94 by SABIC-IP
	@Thickness 1.50 mm	@Thickness 0.0591 in	
	V-0	V-0	UL 94 by SABIC-IP
	@Thickness 3.00 mm	@Thickness 0.118 in	

Optical Properties	Metric	English	Comments
Refractive Index	1.584	1.584	ASTM D542
	1.584	1.584	ISO 489
Haze	<= 0.80 %	<= 0.80 %	ASTM D1003
	@Thickness 2.54 mm	@Thickness 0.100 in	
Transmission, Visible	88 %	88 %	2.54 mm; ASTM D1003

Descriptive Properties	Value	Comments
Ball Pressure Test, 125°C +/- 2°C	Passes	IEC 60695-10-2
Erichson scratch depth, 6N	14micrometer	SABIC Method
Pencil Hardness test, 1kgf	H	ASTM D3363
Specific Volume	0.85cm ³ /g	ASTM D792

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