

SABIC Innovative Plastics Lexan® 953 PC

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Opaque colors, high viscosity, superior flame retardance. UV-stabilized.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-953-PC.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.21 g/cc	1.21 g/cc	ASTM D792
Density	1.217 g/cc	0.04397 lb/in ³	ASTM D792
Water Absorption	0.15 %	0.15 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Moisture Absorption at Equilibrium	0.35 %	0.35 %	ASTM D570
Linear Mold Shrinkage, Flow	0.58 %	0.58 %	ASTM D570
	@Temperature 100 °C	@Temperature 212 °F	
Melt Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	7.0 g/10 min	7.0 g/10 min	ASTM D1238
	@Load 1.20 kg, Temperature 300 °C	@Load 2.65 lb, Temperature 572 °F	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	70	70	ASTM D785
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength at Break	55.0 MPa	7980 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	90 %	90 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	7.0 %	7.0 %	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	91.0 MPa	13200 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.24 GPa	325 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	6.40 J/cm	12.0 ft-lb/in	ASTM D256

Mechanical Properties	Metric	English	Comments
Tensile Impact Strength	525 kJ/m ²	250 ft-lb/in ²	Type S; ASTM D1822
Dart Drop, Total Energy	169 J	125 ft-lb	ASTM D3029
Taber Abrasion, mg/1000 Cycles	10	10	CS-17, 1 kg; ASTM D1044

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	68.4 µm/m-°C	38.0 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 95.0 °C	@Temperature -40.0 - 203 °F	
Thermal Conductivity	0.190 W/m-K	1.32 BTU-in/hr-ft ² -°F	ASTM C177
Deflection Temperature at 0.46 MPa (66 psi)	137 °C	279 °F	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Deflection Temperature at 1.8 MPa (264 psi)	132 °C	270 °F	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Vicat Softening Point	151 °C	304 °F	Rate B/50; ASTM D1525
UL RTI, Electrical	130 °C	266 °F	UL 746B
UL RTI, Mechanical with Impact	120 °C	248 °F	UL 746B
UL RTI, Mechanical without Impact	130 °C	266 °F	UL 746B
Flammability, UL94	V-0	V-0	UL 94
	@Thickness 1.49 mm	@Thickness 0.0587 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+17 ohm-cm	>= 1.00e+17 ohm-cm	ASTM D257
Dielectric Constant	2.96	2.96	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
	3.01	3.01	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	16.7 kV/mm	424 kV/in	in air; ASTM D149
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.00090	0.00090	ASTM D150

Electrical Properties	@Frequency 50.0 - 60.0 Metric Hz	@Frequency 50.0 - 60.0 English Hz	Comments
	0.010	0.010	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Arc Resistance	0.00 - 60 sec	0.00 - 60 sec	Tungsten; ASTM D495
Comparative Tracking Index	175 - 250 V	175 - 250 V	UL 746A
Hot Wire Ignition, HWI	60 - 120 sec	60 - 120 sec	UL 746A
High Amp Arc Ignition, HAI	30 - 60 arcs	30 - 60 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	80.0 - 150 mm/min	3.15 - 5.91 in/min	UL 746A

Descriptive Properties	Value	Comments
Specific Volume	0.83cm ³ /g	ASTM D792
UV-light, water exposure/immersion	F1	UL 746C

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