

## SABIC Innovative Plastics Lexan® 505RU PC

Category : Polymer , Thermoplastic , Polycarbonate (PC)

### Material Notes:

Lexan® 505RU is a glass reinforced, flame retardant (FR) grade with non brominated and non chlorinated FR systems and UV stabilization packages. This product is intended for applications to meet WEEE/RoHS regulations as well as various voluntary environmental labels.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-505RU-PC.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-505RU-PC.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.26 g/cc	1.26 g/cc	ASTM D792
Density	1.26 g/cc	0.0455 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption	0.150 %	0.150 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.30 %	0.30 %	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0060 cm/cm @Thickness 3.20 mm	0.0040 - 0.0060 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	8.0 g/10 min @Load 1.20 kg, Temperature 300 °C	8.0 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238
Melt Index of Compound	7.0 g/10 min @Load 1.20 kg, Temperature 300 °C	7.0 g/10 min @Load 2.65 lb, Temperature 572 °F	MVR [cm <sup>3</sup> /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	60.0 MPa	8700 psi	5 mm/min; ISO 527
	62.0 MPa	8990 psi	Type I, 5 mm/min; ASTM D638
Tensile Strength, Yield	72.0 MPa	10400 psi	5 mm/min; ISO 527
	74.0 MPa	10700 psi	Type I, 5 mm/min; ASTM D638
Elongation at Break	6.0 %	6.0 %	Type I, 5 mm/min; ASTM D638
	6.0 %	6.0 %	5 mm/min; ISO 527
Elongation at Yield	3.0 %	3.0 %	5 mm/min; ISO 527
	4.0 %	4.0 %	Type I, 5 mm/min; ASTM D638
Tensile Modulus	3.50 GPa	508 ksi	1 mm/min; ISO 527

Mechanical Properties	3.60 GPa Metric	522 ksi English	5 mm/min: ASTM D638 Comments
Flexural Yield Strength	114 MPa	16500 psi	1.3 mm/min, 50 mm span; ASTM D790
	122 MPa	17700 psi	2 mm/min; ISO 178
Flexural Modulus	3.20 GPa	464 ksi	1.3 mm/min, 50 mm span; ASTM D790
	3.50 GPa	508 ksi	2 mm/min; ISO 178
Izod Impact, Notched	0.900 J/cm	1.69 ft-lb/in	ASTM D256
	0.700 J/cm @Temperature -30.0 °C	1.31 ft-lb/in @Temperature -22.0 °F	ASTM D256
Izod Impact, Unnotched	12.0 J/cm	22.5 ft-lb/in	ASTM D4812
Izod Impact, Notched (ISO)	10.0 kJ/m <sup>2</sup>	4.76 ft-lb/in <sup>2</sup>	80*10*3; ISO 180/1A
	8.00 kJ/m <sup>2</sup> @Temperature -30.0 °C	3.81 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	80*10*3; ISO 180/1A
Izod Impact, Unnotched (ISO)	NB	NB	NB75; 80*10*3; ISO 180/1U
	73.0 kJ/m <sup>2</sup> @Temperature -30.0 °C	34.7 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	80*10*3; ISO 180/1U
Charpy Impact Unnotched	NB	NB	NB87; Edgew 80*10*3 sp=62mm; ISO 179/1eU
	NB @Temperature -30.0 °C	NB @Temperature -22.0 °F	NB85; Edgew 80*10*3 sp=62mm; ISO 179/1eU
Charpy Impact, Notched	1.00 J/cm <sup>2</sup>	4.76 ft-lb/in <sup>2</sup>	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	0.700 J/cm <sup>2</sup> @Temperature -30.0 °C	3.33 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	Edgew 80*10*3 sp=62mm; ISO 179/1eA
Dart Drop, Total Energy	25.0 J	18.4 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	50.0 µm/m-°C	27.8 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	50.0 µm/m-°C	27.8 µin/in-°F	ISO 11359-2

Thermal Properties	Metric @Temperature -40.0 - 40.0 °C	English @Temperature -40.0 - 104 °F	Comments
CTE, linear, Transverse to Flow	74.0 µm/m-°C	41.1 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	85.0 µm/m-°C	47.2 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 1.8 MPa (264 psi)	136 °C	277 °F	Flatw 80*10*4 sp=64mm; ISO 75/ Af
	137 °C	279 °F	
	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D648
Vicat Softening Point	147 °C	297 °F	Rate B/50; ISO 306
	149 °C	300 °F	Rate B/120; ISO 306
	149 °C	300 °F	Rate B/50; ASTM D1525
Flammability, UL94	V-2	V-2	UL 94 by SABIC-IP
	@Thickness 0.750 mm	@Thickness 0.0295 in	
	V-0	V-0	UL 94 by SABIC-IP
	@Thickness 1.50 mm	@Thickness 0.0591 in	
5VB	5VB	UL 94 by SABIC-IP	
@Thickness 3.00 mm	@Thickness 0.118 in		
5VA	5VA	UL 94 by SABIC-IP	
	@Thickness 3.00 mm	@Thickness 0.118 in	
Glow Wire Test	850 °C	1560 °F	IEC 60695-2-13
	875 °C	1610 °F	IEC 60695-2-13
	960 °C	1760 °F	IEC 60695-2-12
@Thickness 0.750 mm	@Thickness 0.0295 in		

Electrical Properties	Metric	English	Comments
Comparative Tracking Index	175 V	175 V	IEC 60112
	175 - 250 V	175 - 250 V	UL 746A
Hot Wire Ignition, HWI	15 - 30 sec	15 - 30 sec	UL 746A
High Amp Arc Ignition, HAI	>= 120 arcs	>= 120 arcs	UL 746A

Electrical Properties	Metric	English	Comments
Descriptive Properties		Value	Comments
Ball Pressure Test, 125°C +/- 2°C		Pass	IEC 60695-10-2
UV-light, water exposure/immersion		F1	UL 746C

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