

SABIC Innovative Plastics Lexan® 123SRM PC (Asia Pacific)

Category : Polymer , Thermoplastic , Polycarbonate (PC)

Material Notes:

Easy flow, uv stabilised, impact modified, super release grade polycarbonate.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-123SRM-PC-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Water Absorption	0.15 %	0.15 %	ASTM D570
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	SABIC Method
	@Thickness 3.20 mm	@Thickness 0.126 in	
Melt Flow	18 g/10 min	18 g/10 min	ASTM D1238
	@Load 1.20 kg, Temperature 300 °C	@Load 2.65 lb, Temperature 572 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	65.0 MPa	9430 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	143 %	143 %	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	97.0 MPa	14100 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.30 GPa	334 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	8.01 J/cm	15.0 ft-lb/in	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	123 °C	253 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
	133 °C	271 °F	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	

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