

**SABIC Innovative Plastics Lexan® 123 PC**

Category : Polymer , Thermoplastic , Polycarbonate (PC)

**Material Notes:**

UL rated HB as of 10/97. 200 series recommended when V-2 rating required. Nonhalogenated. 17.5 MFR, for small, intricate parts. UV stabilized.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Lexan-123-PC.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Lexan-123-PC.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Density	1.19 g/cc	0.0430 lb/in <sup>3</sup>	ASTM D792
Water Absorption	0.15 % @Time 86400 sec	0.15 % @Time 24.0 hour	ASTM D570
Moisture Absorption at Equilibrium	0.35 %	0.35 %	ASTM D570
	0.58 % @Temperature 100 °C	0.58 % @Temperature 212 °F	ASTM D570
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	17.5 g/10 min @Load 1.20 kg, Temperature 300 °C	17.5 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	70	70	ASTM D785
Hardness, Rockwell R	118	118	ASTM D785
Tensile Strength at Break	65.0 MPa	9430 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	110 %	110 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	7.0 %	7.0 %	Type I, 50 mm/min; ASTM D638
Flexural Yield Strength	93.0 MPa	13500 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.34 GPa	339 ksi	1.3 mm/min, 50 mm span; ASTM D790

Izod Impact Notched Mechanical Properties	6.94 J/cm Metric	13.0 ft-lb/in English	ASTM D256 Comments
Izod Impact, Unnotched	32.04 J/cm	60.02 ft-lb/in	ASTM D4812
Tensile Impact Strength	546 kJ/m <sup>2</sup>	260 ft-lb/in <sup>2</sup>	Type S; ASTM D1822
Dart Drop, Total Energy	169 J	125 ft-lb	ASTM D3029
Taber Abrasion, mg/1000 Cycles	10	10	CS-17, 1 kg; ASTM D1044

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	68.4 $\mu\text{m}/\text{m}\cdot^{\circ}\text{C}$	38.0 $\mu\text{in}/\text{in}\cdot^{\circ}\text{F}$	ASTM E 831
	@Temperature -40.0 - 95.0 $^{\circ}\text{C}$	@Temperature -40.0 - 203 $^{\circ}\text{F}$	
Specific Heat Capacity	1.25 J/g- $^{\circ}\text{C}$	0.299 BTU/lb- $^{\circ}\text{F}$	ASTM C351
Thermal Conductivity	0.190 W/m-K	1.32 BTU-in/hr-ft <sup>2</sup> - $^{\circ}\text{F}$	ASTM C177
Deflection Temperature at 0.46 MPa (66 psi)	137 $^{\circ}\text{C}$	279 $^{\circ}\text{F}$	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Deflection Temperature at 1.8 MPa (264 psi)	132 $^{\circ}\text{C}$	270 $^{\circ}\text{F}$	unannealed; ASTM D648
	@Thickness 6.40 mm	@Thickness 0.252 in	
Vicat Softening Point	154 $^{\circ}\text{C}$	309 $^{\circ}\text{F}$	Rate B/50; ASTM D1525
UL RTI, Electrical	100 $^{\circ}\text{C}$	212 $^{\circ}\text{F}$	UL 746B
UL RTI, Mechanical with Impact	100 $^{\circ}\text{C}$	212 $^{\circ}\text{F}$	UL 746B
UL RTI, Mechanical without Impact	100 $^{\circ}\text{C}$	212 $^{\circ}\text{F}$	UL 746B
Flammability, UL94	HB	HB	UL 94
	@Thickness 0.760 mm	@Thickness 0.0299 in	

Optical Properties	Metric	English	Comments
Refractive Index	1.586	1.586	ASTM D542
Haze	1.0 %	1.0 %	ASTM D1003
	@Thickness 2.54 mm	@Thickness 0.100 in	
Transmission, Visible	88 %	88 %	2.54 mm; ASTM D1003

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 1.00\text{e}+17$ ohm-cm	$\geq 1.00\text{e}+17$ ohm-cm	ASTM D257

Electrical Properties	<sup>2.98</sup> Metric	<sup>2.98</sup> English	Comments
Dielectric Constant	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	ASTM D150
	3.17	3.17	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	ASTM D150
Dielectric Strength	14.9 kV/mm	378 kV/in	in air; ASTM D149
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.00090	0.00090	ASTM D150
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	ASTM D150
	0.010	0.010	ASTM D150
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	ASTM D150
Comparative Tracking Index	250 - 400 V	250 - 400 V	UL 746A
Hot Wire Ignition, HWI	7.0 - 15 sec	7.0 - 15 sec	UL 746A
High Amp Arc Ignition, HAI	60 - 120 arcs	60 - 120 arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	25.4 - 80.0 mm/min	1.00 - 3.15 in/min	UL 746A

Descriptive Properties	Value	Comments
Specific Volume	0.83cm <sup>3</sup> /g	ASTM D792
UV-light, water exposure/immersion	F1	UL 746C

## Contact Songhan Plastic Technology Co.,Ltd.

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