

SABIC Innovative Plastics LNP THERMOCOMP RF006EXZ PA 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66

Material Notes:

LNP THERMOCOMP* RF006EXZ is a compound based on Nylon 66 resin containing 30% Glass Fiber. Added features of this material include: Easy Molding.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-LNP-THERMOCOMP-RF006EXZ-PA-66.php

Physical Properties	Metric	English	Comments
Density	1.39 g/cc	0.0502 lb/in ³	ISO 1183
	1.40 g/cc	0.0506 lb/in ³	ASTM D792
Moisture Absorption	0.870 %	0.870 %	50% RH, 24 hrs; ASTM D570
	1.07 %	1.07 %	23 ^o C / 50% RH; ISO 62
Linear Mold Shrinkage, Flow	0.0020 - 0.0040 cm/cm	0.0020 - 0.0040 in/in	ASTM D955
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Transverse	0.0020 - 0.0040 cm/cm	0.0020 - 0.0040 in/in	ISO 294
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Transverse	0.0090 - 0.011 cm/cm	0.0090 - 0.011 in/in	ASTM D955
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Transverse	0.0090 - 0.011 cm/cm	0.0090 - 0.011 in/in	ISO 294
	@Time 86400 sec	@Time 24.0 hour	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	140 MPa	20300 psi	ASTM D638
	140 MPa	20300 psi	ISO 527
Elongation at Break	2.3 %	2.3 %	ASTM D638
	2.6 %	2.6 %	ISO 527
Tensile Modulus	9.40 GPa	1360 ksi	1 mm/min; ISO 527
	9.85 GPa	1430 ksi	50 mm/min; ASTM D638
Flexural Strength	206 MPa	29900 psi	ASTM D790
	217 MPa	31500 psi	ISO 178

Flexural Modulus Mechanical Properties	7.44 GPa Metric	1080 ksi English	ASTM D790 Comments
	8.90 GPa	1290 ksi	ISO 178
Izod Impact, Notched	0.800 J/cm	1.50 ft-lb/in	ASTM D256
Izod Impact, Unnotched	7.31 J/cm	13.7 ft-lb/in	ASTM D4812
Izod Impact, Notched (ISO)	8.00 kJ/m ²	3.81 ft-lb/in ²	80*10*4; ISO 180/1A
Izod Impact, Unnotched (ISO)	46.0 kJ/m ²	21.9 ft-lb/in ²	80*10*4; ISO 180/1U
Dart Drop, Total Energy	8.00 J	5.90 ft-lb	Instrumented Impact Energy @ peak; ASTM D3763
Impact Test	2.00 J	1.48 ft-lb	Multiaxial Impact; ISO 6603

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	26.9 $\mu\text{m/m}\cdot\text{Å}^\circ\text{C}$	14.9 $\mu\text{in/in}\cdot\text{Å}^\circ\text{F}$	ISO 11359-2
	@Temperature -40.0 - 40.0 $\text{Å}^\circ\text{C}$	@Temperature -40.0 - 104 $\text{Å}^\circ\text{F}$	
	29.7 $\mu\text{m/m}\cdot\text{Å}^\circ\text{C}$	16.5 $\mu\text{in/in}\cdot\text{Å}^\circ\text{F}$	ASTM E 831
	@Temperature -40.0 - 40.0 $\text{Å}^\circ\text{C}$	@Temperature -40.0 - 104 $\text{Å}^\circ\text{F}$	
CTE, linear, Transverse to Flow	74.1 $\mu\text{m/m}\cdot\text{Å}^\circ\text{C}$	41.2 $\mu\text{in/in}\cdot\text{Å}^\circ\text{F}$	ASTM E 831
	@Temperature -40.0 - 40.0 $\text{Å}^\circ\text{C}$	@Temperature -40.0 - 104 $\text{Å}^\circ\text{F}$	
Deflection Temperature at 0.46 MPa (66 psi)	74.6 $\mu\text{m/m}\cdot\text{Å}^\circ\text{C}$	41.4 $\mu\text{in/in}\cdot\text{Å}^\circ\text{F}$	ISO 11359-2
	@Temperature -40.0 - 40.0 $\text{Å}^\circ\text{C}$	@Temperature -40.0 - 104 $\text{Å}^\circ\text{F}$	
Deflection Temperature at 1.8 MPa (264 psi)	252 $\text{Å}^\circ\text{C}$	486 $\text{Å}^\circ\text{F}$	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Deflection Temperature at 1.8 MPa (264 psi)	222 $\text{Å}^\circ\text{C}$	432 $\text{Å}^\circ\text{F}$	Flatw 80*10*4 sp=64mm; ISO 75/Af
	230 $\text{Å}^\circ\text{C}$	446 $\text{Å}^\circ\text{F}$	
	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D648

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