

## SABIC Innovative Plastics LNP STAT-KON KE004 Acetal Copoly (Asia Pacific)

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, Carbon Fiber Filled

### Material Notes:

LNP\* Stat-kon\* KE004 is a compound based on Acetal Copolymer resin containing Carbon Fiber. Added features of this material include:  
Electrically Conductive.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-LNP-STAT-KON-KE004-Acetal-Copoly-Asia-Pacific.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-LNP-STAT-KON-KE004-Acetal-Copoly-Asia-Pacific.php)

Physical Properties	Metric	English	Comments
Density	1.47 g/cc	0.0531 lb/in <sup>3</sup>	ASTM D792
	1.47 g/cc	0.0531 lb/in <sup>3</sup>	ISO 1183
Moisture Absorption	0.200 %	0.200 %	50% RH, 24 hrs; ASTM D570
Linear Mold Shrinkage, Flow	0.0069 cm/cm	0.0069 in/in	ISO 294
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Transverse	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	ASTM D955
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Transverse	0.016 - 0.018 cm/cm	0.016 - 0.018 in/in	ASTM D955
	@Time 86400 sec	@Time 24.0 hour	
Linear Mold Shrinkage, Transverse	0.017 cm/cm	0.017 in/in	ISO 294
	@Time 86400 sec	@Time 24.0 hour	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	110 MPa	16000 psi	ISO 527
	121 MPa	17500 psi	ASTM D638
Tensile Strength, Yield	110 MPa	16000 psi	ISO 527
	121 MPa	17500 psi	ASTM D638
Elongation at Break	1.4 %	1.4 %	ISO 527
	1.6 %	1.6 %	ASTM D638
Elongation at Yield	1.4 %	1.4 %	ISO 527
	1.6 %	1.6 %	ASTM D638
Tensile Modulus	12.99 GPa	1884 ksi	1 mm/min; ISO 527

Mechanical Properties	14.47 GPa Metric	2099 ksi English	50 mm/min; ASTM D638 Comments
Flexural Strength	151 MPa	21900 psi	ASTM D790
	160 MPa	23200 psi	ISO 178
Flexural Modulus	11.03 GPa	1600 ksi	ASTM D790
	11.5 GPa	1670 ksi	ISO 178
Izod Impact, Notched	0.480 J/cm	0.899 ft-lb/in	ASTM D256
Izod Impact, Unnotched	4.27 J/cm	8.00 ft-lb/in	ASTM D4812
Izod Impact, Notched (ISO)	5.00 kJ/m <sup>2</sup>	2.38 ft-lb/in <sup>2</sup>	80*10*4; ISO 180/1A
Izod Impact, Unnotched (ISO)	25.0 kJ/m <sup>2</sup>	11.9 ft-lb/in <sup>2</sup>	80*10*4; ISO 180/1U
Dart Drop, Total Energy	10.0 J	7.38 ft-lb	Instrumented Impact Energy @ peak; ASTM D3763
Impact Test	2.00 J	1.48 ft-lb	Multiaxial Impact; ISO 6603

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	68.4 Åµm/m-Å°C	38.0 Åµin/in-Å°F	ASTM E 831
	@Temperature -40.0 - 40.0 Å°C	@Temperature -40.0 - 104 Å°F	
	69.0 Åµm/m-Å°C	38.3 Åµin/in-Å°F	ISO 11359-2
	@Temperature -40.0 - 40.0 Å°C	@Temperature -40.0 - 104 Å°F	
CTE, linear, Transverse to Flow	30.6 Åµm/m-Å°C	17.0 Åµin/in-Å°F	ASTM E 831
	@Temperature -40.0 - 40.0 Å°C	@Temperature -40.0 - 104 Å°F	
Deflection Temperature at 0.46 MPa (66 psi)	163 Å°C	325 Å°F	Flatw 80*10*4 sp=64mm; ISO 75/Bf
	162 Å°C	324 Å°F	
	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	160 Å°C	320 Å°F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	160 Å°C	320 Å°F	
	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Surface Resistance	1.00e+9 - 1.00e+14 ohm	1.00e+9 - 1.00e+14 ohm	ASTM D257

## Contact Songhan Plastic Technology Co.,Ltd.

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