

SABIC Innovative Plastics Geloy CR7520 ASA (Europe-Africa-Middle East)

Category : Polymer , Thermoplastic , ASA Polymer , Acrylonitrile/Styrene/Acrylate (ASA), Unreinforced, Molded

Material Notes:

Geloy CR7520 is a general purpose injection moulding grade, blend of ASA/SAN. It can be positioned for outside parts in various markets, such as telecommunication, transportation, B&C, lighting and ID. This data was supplied by SABIC-IP for the Europe-Africa-Middle East region.

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Geloy-CR7520-ASA-Europe-Africa-Middle-East.php

Physical Properties	Metric	English	Comments
Density	1.06 g/cc	0.0383 lb/in ³	ISO 1183
Moisture Absorption at Equilibrium	0.20 %	0.20 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.55 % @Temperature 23.0 °C	0.55 % @Temperature 73.4 °F	ISO 62
Linear Mold Shrinkage, Flow	0.0040 - 0.0070 cm/cm	0.0040 - 0.0070 in/in	on tensile bar; SABIC Method
Melt Flow	7.0 g/10 min @Load 10.0 kg, Temperature 220 °C	7.0 g/10 min @Load 22.0 lb, Temperature 428 °F	[cm ³ /10 min] Melt Volume Rate; ISO 1133
	8.0 g/10 min @Load 5.00 kg, Temperature 260 °C	8.0 g/10 min @Load 11.0 lb, Temperature 500 °F	[cm ³ /10 min] Melt Volume Rate; ISO 1133

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	95	95	ISO 2039-2
Hardness, H358/30	70.0 MPa	10200 psi	ISO 2039-1
Tensile Strength at Break	25.0 MPa	3630 psi	5 mm/min; ISO 527
	30.0 MPa	4350 psi	50 mm/min; ISO 527
Tensile Strength, Yield	30.0 MPa	4350 psi	5 mm/min; ISO 527
	35.0 MPa	5080 psi	50 mm/min; ISO 527
Elongation at Break	10 %	10 %	50 mm/min; ISO 527
	15 %	15 %	5 mm/min; ISO 527
Elongation at Yield	2.5 %	2.5 %	5 mm/min; ISO 527
	2.7 %	2.7 %	50 mm/min; ISO 527

Mechanical Properties	Metric	English	Comments
Tensile Modulus	1.90 GPa	276 ksi	1 mm/min; ISO 527
Flexural Yield Strength	50.0 MPa	7250 psi	2 mm/min; ISO 178
Flexural Modulus	1.90 GPa	276 ksi	2 mm/min; ISO 178
Izod Impact, Notched (ISO)	5.00 kJ/m ² @Temperature -30.0 °C	2.38 ft-lb/in ² @Temperature -22.0 °F	80*10*4; ISO 180/1A
	9.00 kJ/m ² @Temperature 23.0 °C	4.28 ft-lb/in ² @Temperature 73.4 °F	80*10*4; ISO 180/1A
Charpy Impact, Notched	0.400 J/cm ² @Temperature -30.0 °C	1.90 ft-lb/in ² @Temperature -22.0 °F	V-notch Edgew 80*10*4 sp=62mm; ISO 179/1eA
	0.900 J/cm ² @Temperature 23.0 °C	4.28 ft-lb/in ² @Temperature 73.4 °F	V-notch Edgew 80*10*4 sp=62mm; ISO 179/1eA
Taber Abrasion, mg/1000 Cycles	155 @Load 1.00 kg	155 @Load 2.20 lb	CS-17; SABIC Method

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	90.0 µm/m-°C @Temperature 23.0 - 60.0 °C	50.0 µin/in-°F @Temperature 73.4 - 140 °F	ISO 11359-2
CTE, linear, Transverse to Flow	100 µm/m-°C @Temperature 23.0 - 60.0 °C	55.6 µin/in-°F @Temperature 73.4 - 140 °F	ISO 11359-2
Thermal Conductivity	0.210 W/m-K	1.46 BTU-in/hr-ft ² -°F	ISO 8302
Deflection Temperature at 0.46 MPa (66 psi)	85.0 °C	185 °F	Edgew 120*10*4 sp=100mm; ISO 75/Be
Deflection Temperature at 1.8 MPa (264 psi)	75.0 °C	167 °F	Edgew 120*10*4 sp=100mm; ISO 75/Ae
Vicat Softening Point	85.0 °C	185 °F	Rate B/50; ISO 306
	90.0 °C	194 °F	Rate B/120; ISO 306
UL RTI, Electrical	50.0 °C	122 °F	UL 746B
UL RTI, Mechanical with Impact	50.0 °C	122 °F	UL 746B
UL RTI, Mechanical without Impact	50.0 °C	122 °F	UL 746B
Flammability, UL94	HB	HB	UL 94

Thermal Properties	@Thickness 1.00 mm Metric	@Thickness 0.0394 in English	Comments
	HB	HB	2nd value; UL 94
	@Thickness 3.00 mm	@Thickness 0.118 in	
Oxygen Index	19 %	19 %	LOI; ISO 4589
Glow Wire Test	750 °C	1380 °F	Glow Wire Flammability Index; IEC 60695-2-12
	@Thickness 3.20 mm	@Thickness 0.126 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+14 ohm-cm	>= 1.00e+14 ohm-cm	IEC 60093
Surface Resistance	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ROA; IEC 60093
Dielectric Constant	3.2	3.2	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Dielectric Strength	5.2	5.2	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Dielectric Strength	16.0 kV/mm	406 kV/in	in oil; IEC 60243-1
	@Thickness 3.20 mm	@Thickness 0.126 in	
Dissipation Factor	0.026	0.026	IEC 60250
	@Frequency 1.00e+6 Hz	@Frequency 1.00e+6 Hz	
Comparative Tracking Index	0.15	0.15	IEC 60250
	@Frequency 50.0 - 60.0 Hz	@Frequency 50.0 - 60.0 Hz	
Comparative Tracking Index	>= 600 V	>= 600 V	IEC 60112
	600 V	600 V	

Descriptive Properties	Value	Comments
Ball Pressure Test, 75°C +/- 2°C	PASSES	IEC 60695-10-2

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