

SABIC Innovative Plastics GELOY FXW751SK ASA+PC (Asia Pacific)

Category : Polymer , Thermoplastic , ASA Polymer , Polycarbonate (PC) , Polycarbonate/ASA Alloy, Unreinforced

Material Notes:

Sparkle Metallic VisualFx ASA+PC Resin - Weatherable, High Heat & Impact Resin

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-GELOY-FXW751SK-ASAPC-Asia-Pacific.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.16 g/cc	1.16 g/cc	ASTM D792
Density	1.16 g/cc	0.0419 lb/in ³	ISO 1183
Moisture Absorption	0.250 %	0.250 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	1.0 %	1.0 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	8.3 g/10 min @Load 10.0 kg, Temperature 220 °C	8.3 g/10 min @Load 22.0 lb, Temperature 428 °F	ASTM D1238
Melt Index of Compound	7.0 g/10 min @Load 10.0 kg, Temperature 220 °C	7.0 g/10 min @Load 22.0 lb, Temperature 428 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	48.0 MPa	6960 psi	Type I, 50 mm/min; ASTM D638
	48.0 MPa	6960 psi	50 mm/min; ISO 527
Tensile Strength, Yield	60.0 MPa	8700 psi	50 mm/min; ISO 527
	62.0 MPa	8990 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	49 %	49 %	Type I, 50 mm/min; ASTM D638
	77 %	77 %	50 mm/min; ISO 527
Elongation at Yield	4.2 %	4.2 %	Type I, 50 mm/min; ASTM D638
	4.2 %	4.2 %	50 mm/min; ISO 527
Tensile Modulus	2.68 GPa	389 ksi	5 mm/min; ASTM D638
	2.90 GPa	421 ksi	1 mm/min; ISO 527

Mechanical Properties	Metric	English	Comments
	95.0 MPa	13800 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.70 GPa	392 ksi	2 mm/min; ISO 178
	2.75 GPa	399 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	1.70 J/cm	3.18 ft-lb/in	ASTM D256
	0.500 J/cm	0.937 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	17.0 kJ/m ²	8.09 ft-lb/in ²	80*10*4; ISO 180/1A
	5.00 kJ/m ²	2.38 ft-lb/in ²	80*10*4; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	1.70 J/cm ²	8.09 ft-lb/in ²	Edgew 80*10*4 sp=62mm; ISO 179/1eA
Dart Drop, Total Energy	43.0 J	31.7 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	72.0 µm/m-°C	40.0 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	72.0 µm/m-°C	40.0 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	72.0 µm/m-°C	40.0 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	72.0 µm/m-°C	40.0 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 1.8 MPa (264 psi)	93.0 °C	199 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	89.0 °C	192 °F	unannealed; ASTM D648
	@Thickness 3.20 mm	@Thickness 0.126 in	
Vicat Softening Point	105 °C	221 °F	Rate B/50; ASTM D1525

Thermal Properties	108 °C Metric	226 °F English	Rate B/50; ISO 306 Comments
	109 °C	228 °F	Rate B/120; ISO 306

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