

SABIC Innovative Plastics GELOY FXW750SK ASA+PC

Category : Polymer , Thermoplastic , ASA Polymer , Polycarbonate (PC) , Polycarbonate/ASA Alloy, Unreinforced

Material Notes:

Sparkle Metallic VisualFx ASA+PC Resin - Med. Heat & Impact Resin

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-GELOY-FXW750SK-ASAPC.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.16 g/cc	1.16 g/cc	ASTM D792
Density	1.16 g/cc	0.0419 lb/in ³	ISO 1183
Moisture Absorption	0.240 %	0.240 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.96 %	0.96 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	10.2 g/10 min @Load 10.0 kg, Temperature 220 °C	10.2 g/10 min @Load 22.0 lb, Temperature 428 °F	ASTM D1238
Melt Index of Compound	8.0 g/10 min @Load 10.0 kg, Temperature 220 °C	8.0 g/10 min @Load 22.0 lb, Temperature 428 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	44.0 MPa	6380 psi	50 mm/min; ISO 527
	46.0 MPa	6670 psi	Type I, 50 mm/min; ASTM D638
Tensile Strength, Yield	57.0 MPa	8270 psi	50 mm/min; ISO 527
	59.0 MPa	8560 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	31 %	31 %	Type I, 50 mm/min; ASTM D638
	32 %	32 %	50 mm/min; ISO 527
Elongation at Yield	3.9 %	3.9 %	Type I, 50 mm/min; ASTM D638
	3.9 %	3.9 %	50 mm/min; ISO 527
Tensile Modulus	2.70 GPa	392 ksi	5 mm/min; ASTM D638
	3.01 GPa	437 ksi	1 mm/min; ISO 527

Mechanical Properties	Metric	English	Comments
	91.0 MPa	13200 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.60 GPa	377 ksi	2 mm/min; ISO 178
	2.76 GPa	400 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched (ISO)	7.00 kJ/m ²	3.33 ft-lb/in ²	80*10*4; ISO 180/1A
	3.00 kJ/m ²	1.43 ft-lb/in ²	80*10*4; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.900 J/cm ²	4.28 ft-lb/in ²	Edgew 80*10*4 sp=62mm; ISO 179/1eA
Dart Drop, Total Energy	7.00 J	5.16 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	72.0 µm/m-°C	40.0 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	72.0 µm/m-°C	40.0 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	72.0 µm/m-°C	40.0 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	72.0 µm/m-°C	40.0 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 1.8 MPa (264 psi)	85.0 °C	185 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	85.0 °C	185 °F	
	@Thickness 3.20 mm	@Thickness 0.126 in	unannealed; ASTM D648
Vicat Softening Point	101 °C	214 °F	Rate B/50; ASTM D1525
	103 °C	217 °F	Rate B/50; ISO 306
	104 °C	219 °F	Rate B/120; ISO 306

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China