

SABIC Innovative Plastics Cycloy® CY200FC PC+ABS

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

High flow PC+ABS material designed for local Pacific Automotive applications

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Cycloy-CY200FC-PCABS.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.13 g/cc	1.13 g/cc	ASTM D792
Density	1.13 g/cc	0.0408 lb/in ³	ISO 1183
Moisture Absorption	0.0200 %	0.0200 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.20 %	0.20 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0090 cm/cm @Thickness 3.20 mm	0.0050 - 0.0090 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	18 g/10 min @Load 5.00 kg, Temperature 260 °C	18 g/10 min @Load 11.0 lb, Temperature 500 °F	ASTM D1238
Melt Index of Compound	17 g/10 min @Load 5.00 kg, Temperature 260 °C	17 g/10 min @Load 11.0 lb, Temperature 500 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	53.0 MPa	7690 psi	Type I, 50 mm/min; ASTM D638
	53.0 MPa	7690 psi	50 mm/min; ISO 527
Tensile Strength, Yield	53.0 MPa	7690 psi	Type I, 50 mm/min; ASTM D638
	53.0 MPa	7690 psi	50 mm/min; ISO 527
Elongation at Break	100 %	100 %	Type I, 50 mm/min; ASTM D638
	100 %	100 %	50 mm/min; ISO 527
Elongation at Yield	5.0 %	5.0 %	Type I, 50 mm/min; ASTM D638
	5.0 %	5.0 %	50 mm/min; ISO 527
Tensile Modulus	2.25 GPa	326 ksi	1 mm/min; ISO 527
	2.30 GPa	334 ksi	5 mm/min; ASTM D638

Mechanical Properties	Metric	English	Comments
	82.0 MPa	11900 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.20 GPa	319 ksi	2 mm/min; ISO 178
	2.25 GPa	326 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	4.70 J/cm	8.81 ft-lb/in	ASTM D256
	3.70 J/cm	6.93 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	45.0 kJ/m ²	21.4 ft-lb/in ²	80*10*3; ISO 180/1A
	25.0 kJ/m ²	11.9 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	5.00 J/cm ²	23.8 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	2.50 J/cm ²	11.9 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	60.0 J	44.3 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	80.0 µm/m-°C	44.4 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	80.0 µm/m-°C	44.4 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	80.0 µm/m-°C	44.4 µin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	80.0 µm/m-°C	44.4 µin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 1.8 MPa (264 psi)	102 °C	216 °F	Flatw 80*10*4 sp=64mm; ISO 75/Af
	100 °C	212 °F	
			unannealed; ASTM D648

Thermal Properties	@Thickness 3.20 mm Metric	@Thickness 0.126 in English	Comments
Vicat Softening Point	122 °C	252 °F	Rate B/50; ASTM D1525
	122 °C	252 °F	Rate B/50; ISO 306
	123 °C	253 °F	Rate B/120; ISO 306

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