

SABIC Innovative Plastics Cycloy® CP8930 PC+ABS

Category : Polymer , Thermoplastic , ABS Polymer , Polycarbonate/ABS Alloy, Unreinforced , Polycarbonate (PC)

Material Notes:

High heat, PC/ABS for automotive electro plating applications, excellent balance in flow/impact

Order this product through the following link:

http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Cycloy-CP8930-PCABS.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.13 g/cc	1.13 g/cc	ASTM D792
Density	1.10 g/cc	0.0397 lb/in ³	ISO 1183
Moisture Absorption	0.200 %	0.200 %	23°C / 50% RH; ISO 62
Water Absorption at Saturation	0.40 %	0.40 %	ISO 62
Linear Mold Shrinkage, Flow	0.0050 - 0.0080 cm/cm @Thickness 3.20 mm	0.0050 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Linear Mold Shrinkage, Transverse	0.0050 - 0.0070 cm/cm @Thickness 3.20 mm	0.0050 - 0.0070 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	16 g/10 min @Load 5.00 kg, Temperature 260 °C	16 g/10 min @Load 11.0 lb, Temperature 500 °F	ASTM D1238
Melt Index of Compound	20 g/10 min @Load 5.00 kg, Temperature 265 °C	20 g/10 min @Load 11.0 lb, Temperature 509 °F	MVR [cm ³ /10 min]; ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	47.0 MPa	6820 psi	Type I, 50 mm/min; ASTM D638
	47.0 MPa	6820 psi	50 mm/min; ISO 527
Tensile Strength, Yield	51.0 MPa	7400 psi	50 mm/min; ISO 527
	52.0 MPa	7540 psi	Type I, 50 mm/min; ASTM D638
Elongation at Break	100 %	100 %	50 mm/min; ISO 527
	110 %	110 %	Type I, 50 mm/min; ASTM D638
Elongation at Yield	4.0 %	4.0 %	50 mm/min; ISO 527
	4.2 %	4.2 %	Type I, 50 mm/min; ASTM D638

Tensile Modulus Mechanical Properties	2.37 GPa Metric	344 ksi English	5 mm/min: ASTM D638 Comments
	2.40 GPa	348 ksi	1 mm/min; ISO 527
Flexural Yield Strength	65.0 MPa	9430 psi	2 mm/min; ISO 178
	82.0 MPa	11900 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.20 GPa	319 ksi	2 mm/min; ISO 178
	2.37 GPa	344 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	5.60 J/cm	10.5 ft-lb/in	ASTM D256
	3.80 J/cm	7.12 ft-lb/in	ASTM D256
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Izod Impact, Notched (ISO)	50.0 kJ/m ²	23.8 ft-lb/in ²	80*10*3; ISO 180/1A
	35.0 kJ/m ²	16.7 ft-lb/in ²	80*10*3; ISO 180/1A
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	5.00 J/cm ²	23.8 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	3.50 J/cm ²	16.7 ft-lb/in ²	Edgew 80*10*3 sp=62mm; ISO 179/1eA
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Dart Drop, Total Energy	55.0 J	40.6 ft-lb	ASTM D3763
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	72.0 μm/m-°C	40.0 μin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	72.0 μm/m-°C	40.0 μin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
CTE, linear, Transverse to Flow	78.0 μm/m-°C	43.3 μin/in-°F	ASTM E 831
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
	78.0 μm/m-°C	43.3 μin/in-°F	ISO 11359-2
	@Temperature -40.0 - 40.0 °C	@Temperature -40.0 - 104 °F	
Deflection Temperature at 1.8 MPa			

(264 psi) Thermal Properties	103 °C Metric	217 °F English	Flatw 80*10*4 sp=64mm; ISO 75/At Comments
	103 °C @Thickness 3.20 mm	217 °F @Thickness 0.126 in	unannealed; ASTM D648
Vicat Softening Point	126 °C	259 °F	Rate B/50; ASTM D1525
	126 °C	259 °F	Rate B/50; ISO 306
	129 °C	264 °F	Rate B/120; ISO 306

Descriptive Properties	Value	Comments
Ball Pressure Test, 75°C +/- 2°C	PASSES	IEC 60695-10-2

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