

## SABIC Innovative Plastics Cycolac® MG47F ABS (Asia Pacific)

Category : Polymer , Thermoplastic , ABS Polymer

### Material Notes:

Multi-purpose, injection molding ABS providing a favorable balance of engineering properties. FDA compliant.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_SABIC-Innovative-Plastics-Cycolac-MG47F-ABS-Asia-Pacific.php](http://www.lookpolymers.com/polymer_SABIC-Innovative-Plastics-Cycolac-MG47F-ABS-Asia-Pacific.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.04 g/cc	1.04 g/cc	ASTM D792
Viscosity	225000 cP	225000 cP	Melt Viscosity, 240°C, 1000 sec-1; ASTM D3825
Linear Mold Shrinkage, Flow	0.0050 - 0.0080 cm/cm @Thickness 3.20 mm	0.0050 - 0.0080 in/in @Thickness 0.126 in	SABIC Method
Melt Flow	5.6 g/10 min @Load 3.80 kg, Temperature 230 °C	5.6 g/10 min @Load 8.38 lb, Temperature 446 °F	ASTM D1238
	18 g/10 min @Load 10.0 kg, Temperature 220 °C	18 g/10 min @Load 22.0 lb, Temperature 428 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	33.0 MPa	4790 psi	Type I, 5 mm/min; ASTM D638
Tensile Strength, Yield	44.0 MPa	6380 psi	Type I, 5 mm/min; ASTM D638
Elongation at Break	24 %	24 %	Type I, 5 mm/min; ASTM D638
Elongation at Yield	2.0 %	2.0 %	Type I, 5 mm/min; ASTM D638
Tensile Modulus	2.27 GPa	329 ksi	5 mm/min; ASTM D638
Flexural Yield Strength	72.0 MPa	10400 psi	1.3 mm/min, 50 mm span; ASTM D790
Flexural Modulus	2.34 GPa	339 ksi	1.3 mm/min, 50 mm span; ASTM D790
Izod Impact, Notched	3.20 J/cm	5.99 ft-lb/in	ASTM D256
Dart Drop, Total Energy	30.0 J @Temperature 23.0 °C	22.1 ft-lb @Temperature 73.4 °F	ASTM D3763

Thermal Properties	Metric	English	Comments
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Thermal Properties	Metric	English	Comments
CTE, linear, Parallel to Flow	88.2 $\mu\text{m}/\text{m}\cdot\text{°C}$ @Temperature -40.0 - 40.0 $\text{°C}$	49.0 $\mu\text{in}/\text{in}\cdot\text{°F}$ @Temperature -40.0 - 104 $\text{°F}$	ASTM E 831
CTE, linear, Transverse to Flow	88.2 $\mu\text{m}/\text{m}\cdot\text{°C}$ @Temperature -40.0 - 40.0 $\text{°C}$	49.0 $\mu\text{in}/\text{in}\cdot\text{°F}$ @Temperature -40.0 - 104 $\text{°F}$	ASTM E 831
Deflection Temperature at 0.46 MPa (66 psi)	96.0 $\text{°C}$ @Thickness 3.20 mm	205 $\text{°F}$ @Thickness 0.126 in	unannealed; ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	82.0 $\text{°C}$ @Thickness 3.20 mm	180 $\text{°F}$ @Thickness 0.126 in	unannealed; ASTM D648
Vicat Softening Point	98.0 $\text{°C}$	208 $\text{°F}$	Rate B/50; ASTM D1525
UL RTI, Electrical	60.0 $\text{°C}$	140 $\text{°F}$	UL 746B
UL RTI, Mechanical with Impact	60.0 $\text{°C}$	140 $\text{°F}$	UL 746B
UL RTI, Mechanical without Impact	60.0 $\text{°C}$	140 $\text{°F}$	UL 746B
Flammability, UL94	HB @Thickness 1.52 mm	HB @Thickness 0.0598 in	UL 94

Electrical Properties	Metric	English	Comments
Arc Resistance	60 - 120 sec	60 - 120 sec	Tungsten; ASTM D495
Comparative Tracking Index	$\geq 600$ V	$\geq 600$ V	UL 746A
Hot Wire Ignition, HWI	15 - 30 sec	15 - 30 sec	UL 746A
High Amp Arc Ignition, HAI	$\geq 120$ arcs	$\geq 120$ arcs	UL 746A
High Voltage Arc-Tracking Rate, HVTR	80.0 - 150 mm/min	3.15 - 5.91 in/min	UL 746A

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China