

Ravago Manufacturing Americas Hylon® N2040MGHL Nylon 6 (DAM)

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, Heat Stabilized

Material Notes:

Information provided by Ravago.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ravago-Manufacturing-Americas-Hylon-N2040MGHL-Nylon-6-DAM.php

Physical Properties	Metric	English	Comments
Density	1.48 g/cc	0.0535 lb/in ³	ASTM D792
Water Absorption	0.90 %	0.90 %	24 hrs; ASTM D570
Linear Mold Shrinkage	0.0040 cm/cm	0.0040 in/in	0.125 in; ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	121	121	ASTM D785
Tensile Strength, Yield	131 MPa	19000 psi	ASTM D638
Elongation at Break	2.0 %	2.0 %	ASTM D638
Flexural Strength	190 MPa	27500 psi	ASTM D790
Flexural Modulus	7.58 GPa	1100 ksi	ASTM D790
Izod Impact, Notched	0.747 J/cm	1.40 ft-lb/in	73°F; ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	30.6 µm/m-°C	17.0 µin/in-°F	ASTM D696
	@Temperature 20.0 °C	@Temperature 68.0 °F	
Deflection Temperature at 1.8 MPa (264 psi)	204 °C	400 °F	Unannealed; ASTM D648

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+11 ohm-cm	1.00e+11 ohm-cm	ASTM D257
Dielectric Strength	21.7 kV/mm	550 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Melt Temperature	260 - 282 °C	500 - 540 °F	
Mold Temperature	71.1 - 98.9 °C	160 - 210 °F	

<small>Drying Temperature</small> Processing Properties	73.9 °C Metric	165 °F English	Comments
Dry Time	2 - 4 hour	2 - 4 hour	
Moisture Content	0.18 %	0.18 %	
Back Pressure	0.138 - 0.414 MPa	20.0 - 60.0 psi	
Screw Speed	50 - 120 rpm	50 - 120 rpm	

Descriptive Properties	Value	Comments
Holding Pressure	750 to 1400 psi	
Injection Rate	Fast	

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