

Ravago Manufacturing Americas Hylon® N1033HL Nylon 6/6 (DAM)

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Heat Stabilized

Material Notes:

Information provided by Ravago.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Ravago-Manufacturing-Americas-Hylon-N1033HL-Nylon-66-DAM.php

Physical Properties	Metric	English	Comments
Density	1.38 g/cc	0.0499 lb/in ³	ASTM D792
Water Absorption	0.70 %	0.70 %	24 hrs; ASTM D570
Linear Mold Shrinkage	0.0030 - 0.0050 cm/cm	0.0030 - 0.0050 in/in	0.125 in; ASTM D955

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	98	98	ASTM D785
Tensile Strength at Break	193 MPa	28000 psi	ASTM D638
Elongation at Break	2.0 %	2.0 %	ASTM D638
Flexural Strength	262 MPa	38000 psi	ASTM D790
Flexural Modulus	9.31 GPa	1350 ksi	ASTM D790
Izod Impact, Notched	1.17 J/cm	2.20 ft-lb/in	73°F; ASTM D256

Thermal Properties	Metric	English	Comments
CTE, linear	23.4 μm/m-°C	13.0 μin/in-°F	ASTM D696
	@Temperature 20.0 °C	@Temperature 68.0 °F	
Deflection Temperature at 1.8 MPa (264 psi)	249 °C	480 °F	Unannealed; ASTM D648
Flammability, UL94	HB	HB	0.0590 in, BK
	HB	HB	0.0590 in, NC
	HB	HB	0.118 in, BK
	HB	HB	0.118 in, NC
	HB	HB	0.0295 in, NC

Electrical Properties	Metric	English	Comments
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Volume Resistivity Electrical Properties	1.00e+15 ohm-cm Metric	1.00e+15 ohm-cm English	ASTM D257 Comments
Dielectric Strength	20.5 kV/mm	520 kV/in	ASTM D149

Processing Properties	Metric	English	Comments
Melt Temperature	282 - 299 °C	540 - 570 °F	
Mold Temperature	65.6 - 98.9 °C	150 - 210 °F	
Drying Temperature	73.9 °C	165 °F	
Dry Time	2 - 4 hour	2 - 4 hour	
Moisture Content	0.20 %	0.20 %	
Back Pressure	0.138 - 0.414 MPa	20.0 - 60.0 psi	
Screw Speed	40 - 120 rpm	40 - 120 rpm	

Descriptive Properties	Value	Comments
Holding Pressure	750 to 1400 psi	
Injection Rate	Fast	

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