

## Radici Radilon® S RV330 (cond.) Nylon 6

Category : Polymer , Thermoplastic , Nylon , Nylon 6

**Material Notes:**

Radilon® S is a range of polyamide 6 (PA6) products obtained through the polymerization of caprolactam and used for injection, extrusion and blow-molding. Information provided by Radici group.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Radici-Radilon-S-RV330-cond-Nylon-6.php](http://www.lookpolymers.com/polymer_Radici-Radilon-S-RV330-cond-Nylon-6.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.38 g/cc	1.38 g/cc	(Dry)
Water Absorption	6.4 %	6.4 %	initially dry
Moisture Absorption at Equilibrium	1.8 %	1.8 %	initially dry
Viscosity Measurement	145	145	cm <sup>3</sup> /g Viscosity Number

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	115 MPa	16700 psi	
Elongation at Break	3.9 %	3.9 %	
Tensile Modulus	7.20 GPa	1040 ksi	
Charpy Impact Unnotched	7.50 J/cm <sup>2</sup> @Temperature 23.0 °C	35.7 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	
Charpy Impact, Notched	2.40 J/cm <sup>2</sup> @Temperature 23.0 °C	11.4 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	220 °C	428 °F	(Dry)

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+11 ohm-cm	1.00e+11 ohm-cm	
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	
Comparative Tracking Index	550 V	550 V	

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