

Radici Radilon® A HSK (dry) Nylon 66

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66 , Unreinforced

Material Notes:

Radilon® A is a range of polyamide 66 (PA66) products obtained through the polymerization of hexamethylenediamine and adipic acid, and used for injection, extrusion and blow-molding. Information provided by Radici group.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Radici-Radilon-A-HSK-dry-Nylon-66.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.14 g/cc	1.14 g/cc	
Water Absorption	8.8 %	8.8 %	
Moisture Absorption at Equilibrium	2.1 %	2.1 %	
Viscosity Measurement	140	140	cm ³ /g Viscosity Number

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	80.0 MPa	11600 psi	
Elongation at Break	35 %	35 %	Nominal
Elongation at Yield	3.9 %	3.9 %	
Tensile Modulus	3.60 GPa	522 ksi	
Charpy Impact Unnotched	NB	NB	
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact Notched	NB	NB	
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.450 J/cm ²	2.14 ft-lb/in ²	
	@Temperature -30.0 °C	@Temperature -22.0 °F	
Charpy Impact, Notched	0.500 J/cm ²	2.38 ft-lb/in ²	
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	
Deflection Temperature at 0.46 MPa (66 psi)	195 °C	383 °F	
Deflection Temperature at 1.8 MPa			

(264 psi) Thermal Properties	70.0 °C Metric	158 °F English	Comments
Vicat Softening Point	240 °C @Load 5.10 kg	464 °F @Load 11.2 lb	50°C/h
Flammability, UL94	V-2 @Thickness 1.60 mm	V-2 @Thickness 0.0630 in	
	V-2 @Thickness 0.800 mm	V-2 @Thickness 0.0315 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+11 ohm-cm	>= 1.00e+11 ohm-cm	

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