

## Qualchem Danamid FGFH-30 Polyamide 6, 30% Glass Fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 6

**Material Notes:**

Reinforced with glass fiber. Heat stabilized, for long-lasting use at 120-140°C. Information provided by Qualchem Zrt.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Qualchem-Danamid-FGFH-30-Polyamide-6-30-Glass-Fiber.php](http://www.lookpolymers.com/polymer_Qualchem-Danamid-FGFH-30-Polyamide-6-30-Glass-Fiber.php)

Physical Properties	Metric	English	Comments
Density	1.36 g/cc	0.0491 lb/in <sup>3</sup>	DIN 53479
Filler Content	28 - 32 %	28 - 32 %	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell L	105	105	ASTM D785
Tensile Strength at Break	150 MPa	21800 psi	50 mm/min; ISO 527-1,2
Elongation at Break	4.0 %	4.0 %	ISO 527-1,2
Tensile Modulus	9.00 GPa	1310 ksi	ISO 527-1,2
Flexural Strength	200 MPa	29000 psi	10mm/min; DIN 53452
Flexural Modulus	7.50 GPa	1090 ksi	DIN 53452
Izod Impact, Notched (ISO)	15.0 kJ/m <sup>2</sup> @Temperature 23.0 °C	7.14 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 180
Izod Impact, Unnotched (ISO)	60.0 kJ/m <sup>2</sup>	28.6 ft-lb/in <sup>2</sup>	ISO 180
	50.0 kJ/m <sup>2</sup> @Temperature -30.0 °C	23.8 ft-lb/in <sup>2</sup> @Temperature -22.0 °F	ISO 180
Charpy Impact Unnotched	2.50 J/cm <sup>2</sup> @Temperature -20.0 °C	11.9 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	DIN 53453
	3.00 J/cm <sup>2</sup> @Temperature 23.0 °C	14.3 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	DIN 53453
Charpy Impact, Notched	0.700 J/cm <sup>2</sup> @Temperature -20.0 °C	3.33 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	DIN 53453
	0.800 J/cm <sup>2</sup> @Temperature 23.0 °C	3.81 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	DIN 53453

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	200 °C	392 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	190 °C	374 °F	DIN 53461
Flammability, UL94	HB @Thickness 4.00 mm	HB @Thickness 0.157 in	MSZ 10383

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	DIN 53482
Comparative Tracking Index	550 V	550 V	IEC 112

Processing Properties	Metric	English	Comments
Moisture Content	2.0 - 2.2 %	2.0 - 2.2 %	DIN 53714

## Contact Songhan Plastic Technology Co.,Ltd.

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