

## Quadrant EPP Cestilene™ HD 1000 R Polyethylene

Category : Polymer , Thermoplastic , Polyethylene (PE) , HDPE , High Density Polyethylene (HDPE), Injection Molded

### Material Notes:

Data provided by Quadrant Engineering Plastic Products for polymers in their European product line.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Quadrant-EPP-Cestilene-HD-1000-R-Polyethylene.php](http://www.lookpolymers.com/polymer_Quadrant-EPP-Cestilene-HD-1000-R-Polyethylene.php)

Physical Properties	Metric	English	Comments
Density	0.930 g/cc	0.0336 lb/in <sup>3</sup>	ISO 1183
Water Absorption	0.010 %	0.010 %	immersion

Mechanical Properties	Metric	English	Comments
Hardness, Shore D	61	61	after 15 sec.; ISO 868
	63	63	after 3 sec.; ISO 868
Ball Indentation Hardness	40.0 MPa	5800 psi	ISO 2039-1
Tensile Strength, Yield	22.0 MPa	3190 psi	ISO 527
Elongation at Break	>= 50 %	>= 50 %	ISO 527
Elongation at Yield	13 %	13 %	ISO 527
Tensile Modulus	0.950 GPa	138 ksi	ISO 527
Compressive Yield Strength	6.00 MPa	870 psi	at 1% nominal strain; ISO 604
	10.5 MPa	1520 psi	at 2% nominal strain; ISO 604
	18.0 MPa	2610 psi	at 5% nominal strain; ISO 604
Charpy Impact Unnotched	NB	NB	ISO 179/1eU
Charpy Impact, Notched	>= 9.00 J/cm <sup>2</sup>	>= 42.8 ft-lb/in <sup>2</sup>	Partial Break; ISO 179/1eA
Abrasion	180	180	Relative loss per DSM internal test (CESTILENE HD 1000 = 100)

Thermal Properties	Metric	English	Comments
CTE, linear	175 - 225 µm/m-°C	97.2 - 125 µin/in-°F	
	@Temperature 20.0 °C	@Temperature 68.0 °F	
Thermal Conductivity	0.400 W/m-K	2.78 BTU-in/hr-ft <sup>2</sup> -°F	
Melting Point	130 - 135 °C	266 - 275 °F	ISO 3146; DSC, 10°C/min

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	120 °C	248 °F	20,000 hours continuous for short periods
Deflection Temperature at 1.8 MPa (264 psi)	42.0 °C	108 °F	ISO 75 method A
Vicat Softening Point	80.0 °C	176 °F	ISO 306
Minimum Service Temperature, Air	-150 °C	-238 °F	
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	
Oxygen Index	<= 20 %	<= 20 %	ISO 4589

Electrical Properties	Metric	English	Comments
Electrical Resistivity	>= 1.00e+14 ohm-cm	>= 1.00e+14 ohm-cm	IEC 93
Surface Resistance	>= 1.00e+13 ohm	>= 1.00e+13 ohm	IEC 93
Dielectric Constant	2.1 @Frequency 100 Hz	2.1 @Frequency 100 Hz	IEC 250
	2.9 @Frequency 1e+6 Hz	2.9 @Frequency 1e+6 Hz	IEC 250
Dielectric Strength	<= 45.0 kV/mm	<= 1140 kV/in	IEC 243
Dissipation Factor	0.00040 @Frequency 100 Hz	0.00040 @Frequency 100 Hz	IEC 250
	0.00080 @Frequency 1e+6 Hz	0.00080 @Frequency 1e+6 Hz	IEC 250
Comparative Tracking Index	600 V	600 V	IEC 112

Descriptive Properties	Value	Comments
Color	green	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China