

## Proto3000 Objet VeroClear FullCure810

Category : Polymer , Rapid Prototyping Polymer

### Material Notes:

Information provided by Proto3000 for their prototyping engineering services.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Proto3000-Objet-VeroClear-FullCure810.php](http://www.lookpolymers.com/polymer_Proto3000-Objet-VeroClear-FullCure810.php)

Physical Properties	Metric	English	Comments
Density	1.04 - 1.05 g/cc	0.0376 - 0.0379 lb/in <sup>3</sup>	Polymerized; ASTM D792
Water Absorption	1.1 - 1.5 % @Time 86400 sec	1.1 - 1.5 % @Time 24.0 hour	ASTM D570-98
Ash	0.020 - 0.060 %	0.020 - 0.060 %	USP281

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell M	73 - 76	73 - 76	
Hardness, Shore D	83 - 86	83 - 86	
Tensile Strength at Break	50.0 - 65.0 MPa	7250 - 9430 psi	ASTM D638-03
Elongation at Break	10 - 25 %	10 - 25 %	ASTM D638-05
Modulus of Elasticity	2.00 - 3.00 GPa	290 - 435 ksi	ASTM D638-04
Flexural Strength	75.0 - 110 MPa	10900 - 16000 psi	ASTM D790-03
Flexural Modulus	2.20 - 3.20 GPa	319 - 464 ksi	ASTM D790-04
Izod Impact, Notched	0.200 - 0.300 J/cm	0.375 - 0.562 ft-lb/in	ASTM D256-06

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	45.0 - 50.0 °C	113 - 122 °F	ASTM D648-06
Deflection Temperature at 1.8 MPa (264 psi)	45.0 - 50.0 °C	113 - 122 °F	ASTM D648-07
Glass Transition Temp, Tg	52.0 - 54.0 °C	126 - 129 °F	DMA, E

Optical Properties	Metric	English	Comments
Transmission, Visible	90 %	90 %	clear; thickness not quantified

## **Contact Songhan Plastic Technology Co.,Ltd.**

**Website : [www.lookpolymers.com](http://www.lookpolymers.com)**

**Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)**

**Tel : +86 021-51131842**

**Mobile : +86 13061808058**

**Skype : lookpolymers**

**Address : United North Road 215,Fengxian District, Shanghai City,China**