

Premix Thermoplastics PRE-ELEC® PE 1304 (discontinued **)

Category: Polymer, Film, Thermoplastic, Polyethylene (PE), LDPE, LLDPE

Material Notes:

PRE-ELEC PE 1304 is a conductive thermoplastic compound based on a blend of PE-LD/PE-LLD. Conductivity is achieved by using special conductive carbon black. In addition to a low electrical resistivity PRE-ELEC PE 1304 has excellent mechanical properties and is suitable for film blowing. Typical applications include blown film for the production of bags for electronic components and other products sensitive to static electricity. Information provided by Premix Thermoplastics Inc.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Premix-Thermoplastics-PRE-ELEC-PE-1304-nbspdiscontinued-.php

Physical Properties	Metric	English	Comments
Density	1.01 g/cc	0.0365 lb/in ³	
Thickness	406 microns	16.0 mil	
	0.30 g/10 min	0.30 g/10 min	
Melt Flow	@Load 2.16 kg, Temperature 190 °C	@Load 4.76 lb, Temperature 374 °F	ISO 1133
	1.5 g/10 min	1.5 g/10 min	
	@Load 5.00 kg, Temperature 190 °C	@Load 11.0 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Film Tensile Strength at Yield, MD	15.0 MPa	2180 psi	ISO 527
Film Tensile Strength at Yield, TD	13.0 MPa	1890 psi	ISO 527
Film Elongation at Break, MD	540 %	540 %	ISO 527
Film Elongation at Break, TD	540 %	540 %	ISO 527
Film Elongation at Yield, MD	15 %	15 %	ISO 527
Film Elongation at Yield, TD	9.0 %	9.0 %	ISO 527
Film Tensile Strength at Break, MD	22.0 MPa	3190 psi	ISO 527
Film Tensile Strength at Break, TD	22.0 MPa	3190 psi	ISO 527

Electrical Properties	Metric	English	Comments	
Surface Resistance	<= 1e+05	<= 1e+05	ISO D-257	

Processing Properties Metric English Comments	Processing Properties	Metric	English	Comments	
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Processing Properties	Metric 200 °C	English °F	Comments	
Blow-up Ratio (BUR)	>= 180	>= 180		
Drying Temperature	90.0 °C	194 °F	If stored for longer than 1 year	
	@Time 10800 sec	@Time 3.00 hour		
Moisture Content	<= 0.15 %	<= 0.15 %	When Produced	
Shelf Life	12.0 Month	12.0 Month	Normal Storing Conditions	

Descriptive Properties	Value	Comments
Appearance	Granule	
Color	Black	
Screen Pack	As coarse as possible	

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