

## **Precision Polymer Engineering S80D Silicone Rubber**

Category: Polymer, Thermoset, Rubber or Thermoset Elastomer (TSE), Silicone

## **Material Notes:**

Black Silicone Rubber, 76-85 °IRHD. Silicone rubber having both methyl and vinyl substituent groups on the polymer chain. ASTM & ISO designation = VMQ. Formulated to meet UK Ministry of Defence Aircraft Materials Specification DTD5531A Grade 80. ASTM & ISO designation = VMQ. Applications: Sheets, mouldings and extrusions for mainly mechanical applications in contact with air within the quoted temperature range. They are not intended for liquid sealing or for application where low compression set is of prime importance. Occasional contamination by silicate ester and phosphate ester hydraulic fluids and greases is not unduly detrimental, provided the temperature is not excessive. Contact with fuels, light mineral oils, silicone liquids or greases derived from these should be avoided. Excellent ozone resistance.

## Order this product through the following link:

http://www.lookpolymers.com/polymer\_Precision-Polymer-Engineering-S80D-Silicone-Rubber.php

Mechanical Properties	Metric	English	Comments
Hardness, Shore A	80	80	°IRHD; ASTM D1415
	77 - 87	77 - 87	°IRHD, -3/+7 change after 70 hours @ 200°C; ASTM D1415
Tensile Strength, Yield	5.20 MPa	754 psi	-20% change after 70 hours @ 200°C; ASTM D412
	6.50 MPa	943 psi	ASTM D412
Elongation at Break	105 %	105 %	-30% change after 70 hours @ 200°C; ASTM D412
	150 %	150 %	ASTM D412
Compression Set	15 %	15 %	24 hours @ 175°C; ASTM D395

Thermal Properties	Metric	English	Comments
Maximum Service Temperature, Air	250 °C	482 °F	
Minimum Service Temperature, Air	-65.0 °C	-85.0 °F	
	-65.0 °C	-85.0 °F	Non-brittle after 3 minutes
Flash Point	>= 300 °C	>= 572 °F	

## **Contact Songhan Plastic Technology Co.,Ltd.**

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