

Polyram RamTal PMH2022 Polyacetal Homopolymer for Injection Molding

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Homopolymer, Unreinforced

Material Notes:

General purpose polyacetal homopolymer for injection molding applications, MFI 22. Information provided by Polyram.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-RamTal-PMH2022-Polyacetal-Homopolymer-for-Injection-Molding.php

Physical Properties	Metric	English	Comments
Linear Mold Shrinkage	0.018 - 0.022 cm/cm	0.018 - 0.022 in/in	ISO 2577
Melt Flow	22 g/10 min @Load 2.16 kg, Temperature 190 °C	22 g/10 min @Load 4.76 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	75.0 MPa	10900 psi	ISO 527
Elongation at Break	35 %	35 %	ISO 527
Tensile Modulus	3.40 GPa	493 ksi	ISO 527
Charpy Impact, Notched	0.800 J/cm ²	3.81 ft-lb/in ²	ISO 179

Thermal Properties	Metric	English	Comments
Melting Point	165 °C	329 °F	ISO 11357
Deflection Temperature at 0.46 MPa (66 psi)	165 °C	329 °F	ISO 75
Deflection Temperature at 1.8 MPa (264 psi)	100 °C	212 °F	ISO 75
Flammability, UL94	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	

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