

Polyram RamTal PM1419 Acetal, PTFE Filled

Category : Polymer , Thermoplastic , Acetal (POM) , Acetal Copolymer, PTFE Filled

Material Notes:

Polyacetal filled with PTFE for sliding parts, low friction and improved wear resistance in molded parts. Information provided by Polyram Ram On Ind.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-RamTal-PM1419-Acetal-PTFE-Filled.php

Physical Properties	Metric	English	Comments
Density	1.85 g/cc	0.0668 lb/in ³	DIN 53479
Water Absorption	0.22 %	0.22 %	DIN 53495
Linear Mold Shrinkage	0.019 - 0.025 cm/cm	0.019 - 0.025 in/in	
Melt Flow	9.0 g/10 min @Load 2.16 kg, Temperature 190 °C	9.0 g/10 min @Load 4.76 lb, Temperature 374 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	50.0 MPa	7250 psi	ASTM-D638
Elongation at Break	35 %	35 %	ASTM-D638
Tensile Modulus	2.00 GPa	290 ksi	ASTM-D790
Flexural Strength	70.0 MPa	10200 psi	ASTM-D790
Flexural Modulus	1.90 GPa	276 ksi	ASTM-D790
Izod Impact, Notched	0.600 J/cm @Temperature 23.0 °C	1.12 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	165 °C	329 °F	
Deflection Temperature at 0.46 MPa (66 psi)	155 °C	311 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	120 °C	248 °F	DIN 53461
Flammability, UL94	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+16 ohm-cm	1.00e+16 ohm-cm	DIN 53482
Surface Resistance	1.00e+14 ohm	1.00e+14 ohm	DIN 53482

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