

Polyram RamSter PF713 PBT, UV Stabilized

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Unreinforced, Molded

Material Notes:

UV stabilized, medium viscosity PBT for injection molding applicationsInformation provided by Polyram Ram On Ind.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-RamSter-PF713-PBT-UV-Stabilized.php

Physical Properties	Metric	English	Comments
Density	1.30 g/cc	0.0470 lb/in ³	DIN 53479
Water Absorption	0.60 %	0.60 %	DIN 53495
Moisture Absorption at Equilibrium	0.20 %	0.20 %	23° C, 50% RH; DIN 53714
Linear Mold Shrinkage	0.021 cm/cm	0.021 in/in	
Melt Flow	30 g/10 min @Load 2.16 kg, Temperature 250 °C	30 g/10 min @Load 4.76 lb, Temperature 482 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	57.0 MPa	8270 psi	ASTM-D638
Elongation at Break	30 %	30 %	ASTM-D638
Flexural Strength	90.0 MPa	13100 psi	ASTM D790
Flexural Modulus	2.30 GPa	334 ksi	ASTM-D790
Izod Impact, Notched	0.400 J/cm @Temperature 23.0 °C	0.749 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	225 °C	437 °F	
Deflection Temperature at 0.46 MPa (66 psi)	160 °C	320 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	60.0 °C	140 °F	DIN 53461
Flammability, UL94	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	
Glow Wire Test	750 °C	1380 °F	

Electrical Properties	Metric	English	Comments
Volume Resistivity	$\geq 1.00 \times 10^{16}$ ohm-cm	$\geq 1.00 \times 10^{16}$ ohm-cm	DIN 53482
Dielectric Constant	3.2	3.2	VDE 0303/4
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	30.0 kV/mm	762 kV/in	VDE 0303/4

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