

Polyram RamSter PF353M6 PBT, 30% Mineral Filled

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Mineral Filled

Material Notes:

30% mineral filled for injection molding applications Information provided by Polyram Ram On Ind.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-RamSter-PF353M6-PBT-30-Mineral-Filled.php

Physical Properties	Metric	English	Comments
Density	1.45 g/cc	0.0524 lb/in ³	DIN 53479
Water Absorption	0.50 %	0.50 %	DIN 53495
Moisture Absorption at Equilibrium	0.20 %	0.20 %	23° C, 50% RH; DIN 53714
Linear Mold Shrinkage	0.018 cm/cm	0.018 in/in	
Melt Flow	15 g/10 min @Load 2.16 kg, Temperature 250 °C	15 g/10 min @Load 4.76 lb, Temperature 482 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	58.0 MPa	8410 psi	ASTM-D638
Elongation at Break	4.0 %	4.0 %	ASTM-D638
Flexural Strength	110 MPa	16000 psi	ASTM D790
Flexural Modulus	4.50 GPa	653 ksi	ASTM-D790
Izod Impact, Notched	0.450 J/cm @Temperature 23.0 °C	0.843 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	225 °C	437 °F	
Deflection Temperature at 0.46 MPa (66 psi)	160 °C	320 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	70.0 °C	158 °F	DIN 53461
Flammability, UL94	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	
Glow Wire Test	650 °C	1200 °F	

Electrical Properties	Metric	English	Comments
Dielectric Constant	3.6 @Frequency 1e+6 Hz	3.6 @Frequency 1e+6 Hz	VDE 0303/4

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China