

Polyram PlusTek PB302G3 Nylon 6, 15% Glass Fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6, 20% Glass Fiber Filled

Material Notes:

15% glass-fiber reinforced, heat stabilized polyamide 6 for injection molding applications Information provided by Polyram Ram On Ind.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-PlusTek-PB302G3-Nylon-6-15-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Density	1.22 g/cc	0.0441 lb/in ³	DIN 53479
Water Absorption	9.5 %	9.5 %	DIN 53495
Moisture Absorption at Equilibrium	3.0 %	3.0 %	50%RH; DIN 53714
Linear Mold Shrinkage	0.0055 cm/cm	0.0055 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	120 MPa	17400 psi	ASTM-D638
Elongation at Break	2.5 %	2.5 %	ASTM-D638
Tensile Modulus	5.60 GPa	812 ksi	ASTM-D790
Flexural Strength	165 MPa	23900 psi	ASTM D790
Flexural Modulus	3.95 GPa	573 ksi	ASTM-D790
Izod Impact, Notched	0.600 J/cm @Temperature 23.0 °C	1.12 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	215 °C	419 °F	
Maximum Service Temperature, Air	110 °C	230 °F	Continuous Use
	200 °C	392 °F	Short peaks operation
Deflection Temperature at 0.46 MPa (66 psi)	215 °C	419 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	190 °C	374 °F	DIN 53461
Flammability, UL94	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	DIN 53482
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	DIN 53482
Dielectric Constant	3.8	3.8	VDE 0303/4
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	80.0 kV/mm	2030 kV/in	VDE 0303/4

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