

## Polyram PlusTek PB145 Nylon 6, Injection Molding

Category : Polymer , Thermoplastic , Nylon , Nylon 6 , Nylon 6 , Unreinforced

### Material Notes:

Polyamide 6 for fast cycle injection molding Information provided by Polyram Ram On Ind.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polyram-PlusTek-PB145-Nylon-6-Injection-Molding.php](http://www.lookpolymers.com/polymer_Polyram-PlusTek-PB145-Nylon-6-Injection-Molding.php)

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in <sup>3</sup>	DIN 53479
Water Absorption	9.5 %	9.5 %	DIN 53495
Moisture Absorption at Equilibrium	3.0 %	3.0 %	50%RH; DIN 53714
Linear Mold Shrinkage	0.012 - 0.016 cm/cm	0.012 - 0.016 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	120	120	ASTM-D785
Tensile Strength, Yield	95.0 MPa	13800 psi	ASTM-D638
Elongation at Break	20 %	20 %	ASTM-D638
Flexural Strength	110 MPa	16000 psi	ASTM D790
Flexural Modulus	2.60 GPa	377 ksi	ASTM-D790
Izod Impact, Notched	0.500 J/cm @Temperature 23.0 °C	0.937 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	218 °C	424 °F	
Maximum Service Temperature, Air	80.0 °C	176 °F	Continuous Use
	180 °C	356 °F	Short peaks operation
Deflection Temperature at 0.46 MPa (66 psi)	185 °C	365 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	80.0 °C	176 °F	DIN 53461
Flammability, UL94	V-2 @Thickness 3.00 mm	V-2 @Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	DIN 53482
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	DIN 53482
Dielectric Constant	3.5 @Frequency 1e+6 Hz	3.5 @Frequency 1e+6 Hz	VDE 0303/4
Dielectric Strength	100 kV/mm	2540 kV/in	VDE 0303/4

## Contact Songhan Plastic Technology Co.,Ltd.

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