

Polyram PlusTek PA840G6 Nylon 6.6, 30% Glass Fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 30% Glass Fiber Filled

Material Notes:

30% glass fiber reinforced, impact modified polyamide 6.6 for injection molding applications Information provided by Polyram Ram On Ind.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-PlusTek-PA840G6-Nylon-66-30-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Density	1.34 g/cc	0.0484 lb/in ³	DIN 53479
Water Absorption	5.0 %	5.0 %	DIN 53495
Moisture Absorption at Equilibrium	1.5 %	1.5 %	50%RH; DIN 53714
Linear Mold Shrinkage	0.0030 cm/cm	0.0030 in/in	

Mechanical Properties	Metric	English	Comments
Tensile Strength, Yield	145 MPa	21000 psi	ASTM-D638
Elongation at Break	3.0 %	3.0 %	ASTM-D638
Flexural Strength	210 MPa	30500 psi	ASTM D790
Flexural Modulus	6.50 GPa	943 ksi	ASTM-D790
Izod Impact, Notched	1.70 J/cm @Temperature 23.0 °C	3.18 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	
Maximum Service Temperature, Air	110 °C	230 °F	Continuous Use
	>= 200 °C	>= 392 °F	Short peaks operation
Deflection Temperature at 0.46 MPa (66 psi)	240 °C	464 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	250 °C	482 °F	DIN 53461
Flammability, UL94	HB @Thickness 3.00 mm	HB @Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
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Volume Resistivity Electrical Properties	1.00e+15 ohm-cm Metric	1.00e+15 ohm-cm English	DIN 53482 Comments
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	DIN 53482
Dielectric Constant	3.5 @Frequency 1e+6 Hz	3.5 @Frequency 1e+6 Hz	VDE 0303/4
Dielectric Strength	90.0 kV/mm	2290 kV/in	VDE 0303/4

Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China