

## Polyram PlusTek PA604 Nylon 6.6, Heat Stabilized

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Heat Stabilized

### Material Notes:

High heat stabilized polyamide 6.6 for injection molding applications Information provided by Polyram Ram On Ind.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polyram-PlusTek-PA604-Nylon-66-Heat-Stabilized.php](http://www.lookpolymers.com/polymer_Polyram-PlusTek-PA604-Nylon-66-Heat-Stabilized.php)

Physical Properties	Metric	English	Comments
Density	1.14 g/cc	0.0412 lb/in <sup>3</sup>	DIN 53479
Water Absorption	8.5 %	8.5 %	DIN 53495
Moisture Absorption at Equilibrium	2.8 %	2.8 %	50%RH; DIN 53714
Linear Mold Shrinkage	0.011 - 0.018 cm/cm	0.011 - 0.018 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	118	118	ASTM-D785
Tensile Strength, Yield	85.0 MPa	12300 psi	ASTM-D638
Elongation at Break	25 %	25 %	ASTM-D638
Flexural Strength	115 MPa	16700 psi	ASTM D790
Flexural Modulus	2.50 GPa	363 ksi	ASTM-D790
Izod Impact, Notched	0.500 J/cm @Temperature 23.0 °C	0.937 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	
Maximum Service Temperature, Air	120 °C	248 °F	Continuous Use
	180 °C	356 °F	Short peaks operation
Deflection Temperature at 0.46 MPa (66 psi)	205 °C	401 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	100 °C	212 °F	DIN 53461
Flammability, UL94	V-2 @Thickness 3.00 mm	V-2 @Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	DIN 53482
Surface Resistance	1.00e+13 ohm	1.00e+13 ohm	DIN 53482
Dielectric Constant	3.3	3.3	VDE 0303/4
	@Frequency 1e+6 Hz	@Frequency 1e+6 Hz	
Dielectric Strength	120 kV/mm	3050 kV/in	VDE 0303/4

## Contact Songhan Plastic Technology Co.,Ltd.

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