

Polyram PlusTek PA324G6 Nylon 6.6, UL-94 V-0 30% Glass Fiber

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, Glass Fiber Filled, Flame Retardant

Material Notes:

Self extinguishing (UL-94 V-0) 30% glass fiber reinforced polyamide 6.6 for component with high stiffness and dimensional stability. Information provided by Polyram Ram On Ind.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polyram-PlusTek-PA324G6-Nylon-66-UL-94-V-0-30-Glass-Fiber.php

Physical Properties	Metric	English	Comments
Density	1.60 g/cc	0.0578 lb/in ³	DIN 53479
Water Absorption	6.0 %	6.0 %	DIN 53495
Moisture Absorption at Equilibrium	1.4 %	1.4 %	50%RH; DIN 53714
Linear Mold Shrinkage	0.0020 - 0.0040 cm/cm	0.0020 - 0.0040 in/in	

Mechanical Properties	Metric	English	Comments
Hardness, Rockwell R	122	122	ASTM-D785
Tensile Strength, Yield	135 MPa	19600 psi	ASTM-D638
Elongation at Break	2.0 %	2.0 %	ASTM-D638
Flexural Strength	210 MPa	30500 psi	ASTM D790
Flexural Modulus	9.50 GPa	1380 ksi	ASTM-D790
Izod Impact, Notched	1.00 J/cm @Temperature 23.0 °C	1.87 ft-lb/in @Temperature 73.4 °F	ASTM-D256

Thermal Properties	Metric	English	Comments
Melting Point	256 °C	493 °F	
Maximum Service Temperature, Air	120 °C	248 °F	Continuous Use
	200 °C	392 °F	Short peaks operation
Deflection Temperature at 0.46 MPa (66 psi)	250 °C	482 °F	DIN 53461
Deflection Temperature at 1.8 MPa (264 psi)	240 °C	464 °F	DIN 53461
Flammability, UL94	V-0 @Thickness 3.00 mm	V-0 @Thickness 0.118 in	

Electrical Properties	Metric	English	Comments
Volume Resistivity	1.00e+15 ohm-cm	1.00e+15 ohm-cm	DIN 53482
Surface Resistance	1.00e+12 ohm	1.00e+12 ohm	DIN 53482
Dielectric Constant	3.8 @Frequency 1e+6 Hz	3.8 @Frequency 1e+6 Hz	VDE 0303/4
Dielectric Strength	70.0 kV/mm	1780 kV/in	VDE 0303/4

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