

## Polymer Resources TP-GFMF2 Polybutylene Terephthalate, 40% Glass/Mineral Reinforced

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), Glass + Mineral Filled

### Material Notes:

Polybutylene Terephthalate, 40% Glass/Mineral Reinforced Process: Injection Molding Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples. Information provided by Polymer Resources Corporation.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polymer-Resources-TP-GFMF2-Polybutylene-Terephthalate-40-GlassMineral-Reinforced.php](http://www.lookpolymers.com/polymer_Polymer-Resources-TP-GFMF2-Polybutylene-Terephthalate-40-GlassMineral-Reinforced.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.62 g/cc	1.62 g/cc	ASTM D792
Linear Mold Shrinkage	0.0040 - 0.0080 cm/cm	0.0040 - 0.0080 in/in	ASTM D955
Melt Flow	2.0 - 10 g/10 min @Load 2.16 kg, Temperature 250 °C	2.0 - 10 g/10 min @Load 4.76 lb, Temperature 482 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	72.4 MPa	10500 psi	ASTM D638
Tensile Strength, Yield	72.4 MPa	10500 psi	ASTM D638
Flexural Strength	121 MPa	17500 psi	ASTM D790
Flexural Modulus	7.93 GPa	1150 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Temperature 22.8 °C	1.00 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	210 °C	410 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	196 °C	385 °F	ASTM D648
Flammability, UL94	HB @Thickness 1.59 mm	HB @Thickness 0.0626 in	
	HB @Thickness 3.17 mm	HB @Thickness 0.125 in	

Processing Properties	Metric	English	Comments
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Processing Properties	Metric	English	Comments
Middle Barrel Temperature	249 - 260 °C	480 - 500 °F	
Front Barrel Temperature	254 - 266 °C	490 - 510 °F	
Melt Temperature	246 - 274 °C	475 - 525 °F	
Mold Temperature	71.1 - 93.3 °C	160 - 200 °F	
Drying Temperature	116 - 121 °C	240 - 250 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Vent	0.0005	

## Contact Songhan Plastic Technology Co.,Ltd.

Website : [www.lookpolymers.com](http://www.lookpolymers.com)

Email : [sales@lookpolymers.com](mailto:sales@lookpolymers.com)

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China