

Polymer Resources TP-G20 Polybutylene Terephthalate, 20% Glass Reinforced

Category : Polymer , Thermoplastic , Polyester, TP , Polybutylene Terephthalate (PBT) , Polybutylene Terephthalate (PBT), 20% Glass Fiber Filled

Material Notes:

Polybutylene Terephthalate, 20% Glass Reinforced Process: Injection Molding Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples. Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-TP-G20-Polybutylene-Terephthalate-20-Glass-Reinforced.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.43 g/cc	1.43 g/cc	ASTM D792
Linear Mold Shrinkage	0.0060 - 0.0090 cm/cm	0.0060 - 0.0090 in/in	ASTM D955
Melt Flow	8.0 - 20 g/10 min @Load 2.16 kg, Temperature 250 °C	8.0 - 20 g/10 min @Load 4.76 lb, Temperature 482 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	123.8 MPa	17950 psi	ASTM D638
Tensile Strength, Yield	123.8 MPa	17950 psi	ASTM D638
Flexural Strength	186 MPa	27000 psi	ASTM D790
Flexural Modulus	6.89 GPa	1000 ksi	ASTM D790
Izod Impact, Notched	0.747 J/cm @Temperature 22.8 °C	1.40 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	207 °C	405 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	196 °C	385 °F	ASTM D648
Flammability, UL94	HB @Thickness 1.59 mm	HB @Thickness 0.0626 in	
	HB @Thickness 3.17 mm	HB @Thickness 0.125 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	238 - 254 °C	460 - 490 °F	

Processing Properties	Metric	English	Comments
Front Barrel Temperature	243 - 260 °C	470 - 500 °F	
Front Barrel Temperature	249 - 266 °C	480 - 510 °F	
Melt Temperature	232 - 260 °C	450 - 500 °F	
Mold Temperature	65.6 - 87.8 °C	150 - 190 °F	
Drying Temperature	116 - 121 °C	240 - 250 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Vent	0.0005	

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