

Polymer Resources PPX-FR2-[color]EN Modified PPO, UL 94 V-1 with HDT of 210 F, Extrusion Grade

Category : Polymer , Thermoplastic , Polyphenylene Ether/PPO , Polyphenylene Ether, Molded

Material Notes:

Process: ExtrusionNotes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples.

Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-PPX-FR2-colorEN-Modified-PPO-UL-94-V-1-with-HDT-of-210-F-Extrusion-Grade.php

Physical Properties	Metric	English	Comments
Density	1.09 g/cc	0.0394 lb/in ³	ASTM D792
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955
Melt Flow	20 - 40 g/10 min	20 - 40 g/10 min	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	50.3 MPa	7300 psi	ASTM D638
Tensile Strength, Yield	49.0 MPa	7100 psi	ASTM D638
Flexural Strength	82.7 MPa	12000 psi	ASTM D790
Flexural Modulus	2.41 GPa	350 ksi	ASTM D790
Izod Impact, Notched	2.67 J/cm	5.00 ft-lb/in	ASTM D256
Gardner Impact	>= 16.9 J	>= 12.5 ft-lb	ASTM D3029

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	98.9 °C	210 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	93.3 °C	200 °F	ASTM D648
Flammability, UL94	V-1	V-1	1/16 in
	V-1	V-1	1/8 in

Processing Properties	Metric	English	Comments
Melt Temperature	204 - 232 °C	400 - 450 °F	
Drying Temperature	98.9 - 104 °C	210 - 220 °F	

Dry Time Processing Properties	3 - 4 hour Metric	3 - 4 hour English	Comments
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Contact Songhan Plastic Technology Co.,Ltd.

Website : www.lookpolymers.com

Email : sales@lookpolymers.com

Tel : +86 021-51131842

Mobile : +86 13061808058

Skype : lookpolymers

Address : United North Road 215,Fengxian District, Shanghai City,China