

Polymer Resources PC-GP4-[color]-6 Polycarbonate, FDA-compliant Feedstocks, Easy Flow with Mold Release

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, Molded

Material Notes:

Polycarbonate, FDA-compliant Feedstocks, Easy Flow with Mold Release
 Process: Injection Molding
 Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples.
 Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-PC-GP4-color-6-Polycarbonate-FDA-compliant-Feedstocks-Easy-Flow-with-Mold-Release.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955
Melt Flow	18 - 30 g/10 min @Load 1.20 kg, Temperature 300 °C	18 - 30 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	62.1 MPa	9000 psi	ASTM D638
Tensile Strength, Yield	62.1 MPa	9000 psi	ASTM D638
Flexural Strength	92.4 MPa	13400 psi	ASTM D790
Flexural Modulus	2.28 GPa	330 ksi	ASTM D790
Izod Impact, Notched	6.41 J/cm @Temperature 22.8 °C	12.0 ft-lb/in @Temperature 73.0 °F	ASTM D256
Gardner Impact	36.2 J	26.7 ft-lb	ASTM D3029

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	129 °C	265 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	124 °C	255 °F	ASTM D648
Flammability, UL94	V-2 @Thickness 1.70 mm	V-2 @Thickness 0.0669 in	
	V-2 @Thickness 3.00 mm	V-2 @Thickness 0.118 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	249 - 271 °C	480 - 520 °F	
Middle Barrel Temperature	260 - 282 °C	500 - 540 °F	
Front Barrel Temperature	271 - 293 °C	520 - 560 °F	
Melt Temperature	266 - 293 °C	510 - 560 °F	
Mold Temperature	65.6 - 93.3 °C	150 - 200 °F	
Drying Temperature	118 - 124 °C	245 - 255 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Vent	0.0005	

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