

Polymer Resources PC-FR-UV-10-0002-16A Polycarbonate, Flame Retardant, Medium Flow

Category : Polymer , Thermoplastic , Polycarbonate (PC) , Polycarbonate, PTFE Filled , Polycarbonate, Unreinforced, Flame Retardant

Material Notes:

Polycarbonate, Flame Retardant, Medium Flow Features: • Ultra High Impact Resistance • Self Extinguishing Process: Injection

Molding Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples. Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-PC-FR-UV-10-0002-16A-Polycarbonate-Flame-Retardant-Medium-Flow.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.20 g/cc	1.20 g/cc	ASTM D792
Linear Mold Shrinkage	0.0050 - 0.0070 cm/cm	0.0050 - 0.0070 in/in	ASTM D955
Melt Flow	9.0 - 16 g/10 min @Load 1.20 kg, Temperature 300 °C	9.0 - 16 g/10 min @Load 2.65 lb, Temperature 572 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	62.1 MPa	9000 psi	ASTM D638
Tensile Strength, Yield	68.9 MPa	10000 psi	ASTM D638
Flexural Strength	95.8 MPa	13900 psi	ASTM D790
Flexural Modulus	2.31 GPa	335 ksi	ASTM D790
Izod Impact, Notched	8.01 J/cm @Temperature 22.8 °C	15.0 ft-lb/in @Temperature 73.0 °F	ASTM D256
Gardner Impact	36.2 J	26.7 ft-lb	ASTM D3029

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	135 °C	275 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	129 °C	265 °F	ASTM D648

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	266 - 288 °C	510 - 550 °F	
Middle Barrel Temperature	277 - 299 °C	530 - 570 °F	

Processing Properties	Metric	English	Comments
Melt Temperature	282 - 310 °C	540 - 590 °F	
Mold Temperature	71.1 - 93.3 °C	160 - 200 °F	
Drying Temperature	118 - 124 °C	245 - 255 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

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