

## Polymer Resources NY66-G60 Nylon 66, 60% Glass Reinforced

Category : Polymer , Thermoplastic , Nylon , Nylon 66 , Nylon 66, 60% Glass Fiber Filled

### Material Notes:

Nylon 66, 60% Glass Reinforced, Lubricated  
 Process: Injection Molding  
 Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples. Nylon grades are tested dry as molded (DAM). Information provided by Polymer Resources Corporation.

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polymer-Resources-NY66-G60-Nylon-66-60-Glass-Reinforced.php](http://www.lookpolymers.com/polymer_Polymer-Resources-NY66-G60-Nylon-66-60-Glass-Reinforced.php)

Physical Properties	Metric	English	Comments
Specific Gravity	1.71 g/cc	1.71 g/cc	ASTM D792
Linear Mold Shrinkage	0.0030 - 0.012 cm/cm	0.0030 - 0.012 in/in	ASTM D955

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	227 MPa	32900 psi	ASTM D638
Tensile Strength, Yield	227 MPa	32900 psi	ASTM D638
Flexural Strength	341 MPa	49500 psi	ASTM D790
Flexural Modulus	19.13 GPa	2775 ksi	ASTM D790
Izod Impact, Notched	1.33 J/cm @Temperature 22.8 °C	2.50 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	260 °C	500 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	257 °C	495 °F	ASTM D648
Flammability, UL94	HB @Thickness 1.59 mm	HB @Thickness 0.0626 in	
	HB @Thickness 3.17 mm	HB @Thickness 0.125 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	266 - 288 °C	510 - 550 °F	
Middle Barrel Temperature	271 - 293 °C	520 - 560 °F	

Front Barrel Temperature Processing Properties	277 - 299 °C Metric	530 - 570 °F English	Comments
Melt Temperature	285 - 304 °C	545 - 580 °F	
Mold Temperature	93.3 - 110 °C	200 - 230 °F	
Drying Temperature	73.9 - 85.0 °C	165 - 185 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Vent	0.0005	

## Contact Songhan Plastic Technology Co.,Ltd.

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