

Polymer Resources ABS-G15 ABS, 15% Glass Reinforced

Category : Polymer , Thermoplastic , ABS Polymer , Acrylonitrile Butadiene Styrene (ABS), 20% Glass Fiber Filled

Material Notes:

Acrylonitrile Butadiene Styrene, 15% Glass Reinforced
 Process: Injection Molding
 Notes: All physical, mechanical and thermal testing conducted on 1/8-inch thick, un-pigmented, test samples. Information provided by Polymer Resources Corporation.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Polymer-Resources-ABS-G15-ABS-15-Glass-Reinforced.php

Physical Properties	Metric	English	Comments
Specific Gravity	1.15 g/cc	1.15 g/cc	ASTM D792
Linear Mold Shrinkage	0.0010 - 0.0040 cm/cm	0.0010 - 0.0040 in/in	ASTM D955
Melt Flow	0.10 - 5.0 g/10 min @Load 3.80 kg, Temperature 230 °C	0.10 - 5.0 g/10 min @Load 8.38 lb, Temperature 446 °F	ASTM D1238

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	68.9 MPa	10000 psi	ASTM D638
Tensile Strength, Yield	68.9 MPa	10000 psi	ASTM D638
Flexural Strength	96.5 MPa	14000 psi	ASTM D790
Flexural Modulus	5.69 GPa	825 ksi	ASTM D790
Izod Impact, Notched	0.534 J/cm @Temperature 22.8 °C	1.00 ft-lb/in @Temperature 73.0 °F	ASTM D256

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	104 °C	220 °F	ASTM D648
Deflection Temperature at 1.8 MPa (264 psi)	98.3 °C	209 °F	ASTM D648
Flammability, UL94	HB @Thickness 1.59 mm	HB @Thickness 0.0626 in	
	HB @Thickness 3.17 mm	HB @Thickness 0.125 in	

Processing Properties	Metric	English	Comments
Rear Barrel Temperature	191 - 199 °C	375 - 390 °F	

Processing Properties	Metric	English	Comments
Middle Barrel Temperature	210 - 221 °C	410 - 430 °F	
Front Barrel Temperature	210 - 227 °C	410 - 440 °F	
Melt Temperature	227 - 238 °C	440 - 460 °F	
Mold Temperature	48.9 - 60.0 °C	120 - 140 °F	
Drying Temperature	79.4 - 85.0 °C	175 - 185 °F	
Dry Time	3.00 - 4.00 hour	3.00 - 4.00 hour	

Descriptive Properties	Value	Comments
Vent	0.001	

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