

## Polykemi AB POLYfill PPH GF5020 PD1 VT2 Polypropylene Homopolymer, Glass Fibre-Reinforced, Chemically Coupled, Heat Stabilized

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 20% Glass Fiber Filler

### Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polykemi-AB-POLYfill-PPH-GF5020-PD1-VT2-Polypropylene-Homopolymer-Glass-Fibre-Reinforced-Chemically-Coupled-Heat-Stabilized.php](http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PPH-GF5020-PD1-VT2-Polypropylene-Homopolymer-Glass-Fibre-Reinforced-Chemically-Coupled-Heat-Stabilized.php)

Physical Properties	Metric	English	Comments
Density	1.05 g/cc	0.0379 lb/in <sup>3</sup>	ISO 1183
Filler Content	20 %	20 %	±2%; Polykemi
Linear Mold Shrinkage	0.0030 - 0.0040 cm/cm	0.0030 - 0.0040 in/in	With Flow; ISO 2577
	0.0060 - 0.0080 cm/cm	0.0060 - 0.0080 in/in	Across Flow; ISO 2577
Melt Index of Compound	5.0 g/10 min	5.0 g/10 min	ISO 1133
	@Load 2.16 kg, Temperature 230 °C	@Load 4.76 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 70.0 MPa	<= 10200 psi	ISO/R527
Elongation at Break	4.5 %	4.5 %	ISO/R527
Flexural Strength	<= 100 MPa	<= 14500 psi	ISO 178
Flexural Modulus	3.80 GPa	551 ksi	ISO 178
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.450 J/cm <sup>2</sup>	2.14 ft-lb/in <sup>2</sup>	ISO 179
	@Temperature -20.0 °C	@Temperature -4.00 °F	
	0.600 J/cm <sup>2</sup>	2.86 ft-lb/in <sup>2</sup>	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 0.46 MPa (66 psi)	143 °C	289 °F	120°C/h; ISO 75/1
Deflection Temperature at 1.8 MPa (264 psi)	123 °C	253 °F	120°C/h; ISO 75/1
	115 °C	239 °F	

Vicat Softening Point Thermal Properties	Metric @Load 5.001 kg	English @Load 11.03 lb	50°C/h: ISO 306 Comments
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	
Glow Wire Test	750 °C @Thickness 2.00 mm	1380 °F @Thickness 0.0787 in	IEC 695-2-1

## Contact Songhan Plastic Technology Co.,Ltd.

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