

## Polykemi AB POLYfill PPH GF5010 VT2 Polypropylene Homopolymer, Glass Fibre-Reinforced, Heat Resistant

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 10% Glass Fiber Filler

### Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polykemi-AB-POLYfill-PPH-GF5010-VT2-Polypropylene-Homopolymer-Glass-Fibre-Reinforced-Heat-Resistant.php](http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PPH-GF5010-VT2-Polypropylene-Homopolymer-Glass-Fibre-Reinforced-Heat-Resistant.php)

Physical Properties	Metric	English	Comments
Density	0.960 g/cc	0.0347 lb/in <sup>3</sup>	ISO 1183
Filler Content	10 %	10 %	±2%; Polykemi
Melt Index of Compound	5.0 g/10 min @Load 2.16 kg, Temperature 230 °C	5.0 g/10 min @Load 4.76 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 50.0 MPa	<= 7250 psi	ISO/R527
Elongation at Break	6.0 %	6.0 %	ISO/R527
Flexural Strength	<= 70.0 MPa	<= 10200 psi	ISO 178
Flexural Modulus	2.50 GPa @Temperature 23.0 °C	363 ksi @Temperature 73.4 °F	ISO 178
Charpy Impact, Notched	0.300 J/cm <sup>2</sup> @Temperature -20.0 °C	1.43 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	ISO 179
	0.500 J/cm <sup>2</sup> @Temperature 23.0 °C	2.38 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	105 °C	221 °F	120°C/h; ISO 75/1
Vicat Softening Point	110 °C @Load 5.001 kg	230 °F @Load 11.03 lb	50°C/h; ISO 306

Processing Properties	Metric	English	Comments
Melt Temperature	205 - 260 °C	401 - 500 °F	

Processing Properties	Metric 30.0 °C	English 76 °F	Comments
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	40.0 - 110 MPa	5800 - 16000 psi	
Back Pressure	1.00 - 2.00 MPa	145 - 290 psi	

Descriptive Properties	Value	Comments
Holding Pressure ()	20-40	% of injection pressure
Injection Speed ()	High	

## Contact Songhan Plastic Technology Co.,Ltd.

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