

## Polykemi AB POLYfill PPH GF35040 D PP, Glass Fiber-Reinforced, Chemically Coupled, Detergent Resistant

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene with 40% Glass Fiber Filler

### Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polykemi-AB-POLYfill-PPH-GF35040-D-PP-Glass-Fiber-Reinforced-Chemically-Coupled-Detergent-Resistant.php](http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PPH-GF35040-D-PP-Glass-Fiber-Reinforced-Chemically-Coupled-Detergent-Resistant.php)

Physical Properties	Metric	English	Comments
Density	1.22 g/cc	0.0441 lb/in <sup>3</sup>	ISO 1183
Filler Content	40 %	40 %	±2%; Polykemi
Linear Mold Shrinkage	0.0020 cm/cm	0.0020 in/in	With Flow; ISO 2577
	0.0080 cm/cm	0.0080 in/in	Across Flow; ISO 2577
Melt Index of Compound	25 g/10 min	25 g/10 min	ISO 1133
	@Load 2.16 kg, Temperature 230 °C	@Load 4.76 lb, Temperature 446 °F	

Mechanical Properties	Metric	English	Comments
Flexural Strength	<= 146 MPa	<= 21200 psi	ISO 178
Flexural Modulus	8.50 GPa	1230 ksi	ISO 178
	@Temperature 23.0 °C	@Temperature 73.4 °F	
Charpy Impact, Notched	0.600 J/cm <sup>2</sup>	2.86 ft-lb/in <sup>2</sup>	ISO 179
	@Temperature 23.0 °C	@Temperature 73.4 °F	

Thermal Properties	Metric	English	Comments
Deflection Temperature at 1.8 MPa (264 psi)	147 °C	297 °F	120°C/h; ISO 75/1
Flammability, UL94	HB	HB	
	@Thickness 1.60 mm	@Thickness 0.0630 in	
Glow Wire Test	750 °C	1380 °F	IEC 695-2-1
	@Thickness 2.00 mm	@Thickness 0.0787 in	

Processing Properties	Metric	English	Comments
Melt Temperature	205 - 260 °C	401 - 500 °F	

Processing Properties	Metric 30.0 °C	English 76 °F	Comments
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	40.0 - 110 MPa	5800 - 16000 psi	
Back Pressure	1.00 - 2.00 MPa	145 - 290 psi	

Descriptive Properties	Value	Comments
Holding Pressure ()	20-40	% of injection pressure
Injection Speed ()	High	

## Contact Songhan Plastic Technology Co.,Ltd.

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