

## Polykemi AB POLYfill PPH DGF101015 PB Polypropylene Homopolymer, Glass Fibre/Mineral, Chemically Coupled

Category : Polymer , Thermoplastic , Polypropylene (PP) , Polypropylene, Glass/Mineral Reinforced

### Material Notes:

Information provided by Polykemi AB

Order this product through the following link:

[http://www.lookpolymers.com/polymer\\_Polykemi-AB-POLYfill-PPH-DGF101015-PB-Polypropylene-Homopolymer-Glass-FibreMineral-Chemically-Coupled.php](http://www.lookpolymers.com/polymer_Polykemi-AB-POLYfill-PPH-DGF101015-PB-Polypropylene-Homopolymer-Glass-FibreMineral-Chemically-Coupled.php)

Physical Properties	Metric	English	Comments
Density	1.08 g/cc	0.0390 lb/in <sup>3</sup>	ISO 1183
Filler Content	25 %	25 %	±2%; Polykemi
Melt Index of Compound	1.0 g/10 min @Load 2.16 kg, Temperature 230 °C	1.0 g/10 min @Load 4.76 lb, Temperature 446 °F	ISO 1133

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	<= 55.0 MPa	<= 7980 psi	ISO/R527
Flexural Strength	<= 95.0 MPa	<= 13800 psi	ISO 178
Flexural Modulus	4.00 GPa @Temperature 23.0 °C	580 ksi @Temperature 73.4 °F	ISO 178
Charpy Impact, Notched	0.500 J/cm <sup>2</sup> @Temperature -20.0 °C	2.38 ft-lb/in <sup>2</sup> @Temperature -4.00 °F	ISO 179
	0.800 J/cm <sup>2</sup> @Temperature 23.0 °C	3.81 ft-lb/in <sup>2</sup> @Temperature 73.4 °F	ISO 179

Thermal Properties	Metric	English	Comments
Vicat Softening Point	125 °C @Load 5.001 kg	257 °F @Load 11.03 lb	50°C/h; ISO 306
	160 °C @Load 1.00 kg	320 °F @Load 2.21 lb	50°C/h; ISO 306
Flammability, UL94	HB @Thickness 1.60 mm	HB @Thickness 0.0630 in	
	750 °C	1380 °F	

<b>Thermal Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
<small>Glow Wire Test</small>	@ Thickness 2.00 mm	@ Thickness 0.0787 in	IEC 695-2-1

<b>Processing Properties</b>	<b>Metric</b>	<b>English</b>	<b>Comments</b>
Melt Temperature	205 - 260 °C	401 - 500 °F	
Mold Temperature	40.0 - 80.0 °C	104 - 176 °F	
Drying Temperature	70.0 - 80.0 °C	158 - 176 °F	
Dry Time	2 - 4 hour	2 - 4 hour	in circulation dryer
	2 - 4 hour	2 - 4 hour	in desiccant air dryer
Injection Pressure	40.0 - 110 MPa	5800 - 16000 psi	
Back Pressure	1.00 - 2.00 MPa	145 - 290 psi	

<b>Descriptive Properties</b>	<b>Value</b>	<b>Comments</b>
Holding Pressure ()	20-40	% of injection pressure
Injection Speed ()	High	

## Contact Songhan Plastic Technology Co.,Ltd.

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